



INDEX NO.	DESCRIPTION	PART NO.	REQ'D NO
1	Upright Welded Assy.	402180	1
2	Base Angle	402181	2
3	Spring Hanger Welded Assy.	402075	1
4	Jack Base Assy.	402185	1
5	Bed Channel	402032	2
6	Spanner Sleeve, Bed Channel	402033	4
7	Head Assembly Complete	402190	1
8	Bed Locator Bar	402036	2
9	Bridge Assy.	402085	1
10	Head Roller Shaft	402191	2
11	Roller, Head Guide	402192	4
12	Spring Tie Assy.	402090	4
13	Retraction Spring	402043	2
14	3/8" - 16 Hex. Nut	1006	4
15	Bed Plate	402002	1 pr.
16	Spring Pin - 1/4" Dia. x 1 3/4"	7048	2
17	Ram Hanger Bolt Assy.	402095	2
18	Jack, 20 Ton Capacity, Standard Height	402055A	1
19	Handle, Primary	625107	1
20	Handle, Secondary	625108	1
21	Roller Retainer	12199	6
22	Bolt, 1/2" - 13 x 8 1/2" Long, Hx. Hd., Gr. 2	10092	4
23	3/8" Flat Washer	2016	4
24	Lock Nut, 1/2" - 13, Hx. Nyloc	1056	8
25	Bolt, 1/2" - 13 x 1 1/2" Long, Hx. Hd., Gr. 5	11139	4
26	Spacer Sleeve	402183	2
27	Ram Cap	78027	1

REPLACEMENT PARTS

MODEL NO.
78022D

CAPACITY
20 TON

DESCRIPTION
SHOP PRESS

