

25A INTERNAL PARTS LIST**Effective Date: 05/01/2002**

Item #	Part #	Item Description	Quantity per Pump
1	640036*	O-RING MANIFOLD	4
2	711700	BALL GUIDE	4
3	770720*	CHECK BALL	4
4	590086	SS VALVE SEAT	4
5	640132*	O-RING UPPER VALVE SEAT	2
6	771255*	BUNA-N DIAPHRAGM	2
7	709153	DIAPHRAGM PLATE	4
8	709152	DIAPHRAGM PLATE WASHER	4
9	711686	OUTER DIAPHRAGM CHAMBER	2
10	682263	DIAPHRAGM ROD NUT	2
11	682730	SPRING LOCK WASHER	2
13	682264	MANIFOLD BOLT	8
14	682724	DIAPHRAGM CHAMBER BOLT	12
15-1	710275	INNER DIAPHRAGM CHAMBER	2
15-2	802360	PILOT VALVE	2
15-3	771057	CHAMBER GASKET	2
15-4	640009	PILOT VALVE O-RING	2
15-5	709158	PILOT VALVE SEAT	2
15-6	708666	PILOT VALVE INNER SPRING	2
15-7	709812	MAIN BODY HOUSING	1
15-8	640020	OUTER THROAT BEARING O-RING	2
15-9	709160	THROAT BEARING	2
15-10	640016	INNER THROAT BEARING O-RING	2
15-11	682486	INNER CHAMBER FLATHEAD BOLT	8
16	709163	DIAPHRAGM ROD	1
18	771054	DIAPHRAGM ROD BUMPER	2
19	831280	MANIFOLD	2
20	802362	AIR MOTOR ASSEMBLY	1
21	682265	AIR MOTOR BOLTS	6
22	683055	BALL VALVE	1
23	711722	BALL VALVE BUSHING	1
24	771056	AIR MOTOR GASKET	1
25	682515	MUFFLER	1
26	611148	RUBBER FOOT BOLT	4
27	682276	RUBBER FOOT NUT	4
28	709157	BASE	2
29	770551	RUBBER FOOT	4
KIT#1	K20-MN	WET END KIT (* INCLUDES)	
		INTERNAL PARTS FOR AIR MOTOR	
20-1	709161	RESET BUTTON	1
20-2	640005	RESET BUTTON O-RING	1
20-3	682704	AIR MOTOR CAP BOLT	4
20-4	771241	PACKING	1
20-5	710270	SPACER WASHER	1
20-6	802400	C-SPOOL ASSEMBLY	1
20-7	710221	UPPER CAP	1
20-8	771240	UPPER AIR MOTOR GASKET	1
20-8	771055	BOTTOM AIR MOTOR GAKET	1
20-9	771080	SLEEVE O-RING	6
20-10	711639	AIR MOTOR BODY	1
20-11	709195	SLEEVE	1
20-13	771141	DETENT	1
20-14	771053	MICRO-COMPOSITE SEAL RING	5
20-15	709305	BOTTOM CAP	1
20-16	682262	AIR MOTOR CAP BOLT	4

