

**177002K/347002K, AC9370, H2-347002K, RA-C347002K Refrigerant, Recovery,  
Recycling and Recharging Stations-International Model 347012K**

Illus. # Part #

1	RA19592	Automatic Expansion Valve
2	19815	Oil Injector Kit (incl. 12 oz. bottle, tube cap and pneumatic fitting)
3	RA19743	Air Purge (R-134a) (115V)
3	RA19595	Air Purge (R-134a) (220V)
3	RA19744	Air Purge (R-12) (115V)
3	RA19770	Air Purge (R-12) (220V)
4	RA19612	Internal Storage Vessel
4	RA19765	Internal Storage Vessel (220V units)
5	RA19603	Scale Assembly
6	RA19631	Casters
7	19676	Wheel
8	17756	Oil Bottle (sidewinder)
9	122850	Vacuum Pump (115V)
9	15630	Vacuum Pump (220V)
10	RA17548	3 Amp Breaker (115V)
10	RA19760	1.5 Amp Breaker (220V)
11	RA17549	15 Amp Breaker (115V)
11	RA19759	7 Amp Breaker (220V)
12	RA19047	Receptacle (vacuum pump)
13	RA19596	Transformer
14	RA17459	Relay (115V)
14	RA17324	Relay (220V)
15	122770	Power Cord
16	121961	Fill Hose (R-134a)
16	122782	Fill Hose (R-12)
17	RA17416	Fan (115V)
17	RA17516	Fan (220V)
18	RA19458	Compressor (115V) (disc)
18	RA19865	Compressor (replacement for RA19458)
N/S	RA19851	Retro-fit Kit (to install new style compressor)
18	RA19457	Compressor (220V)
19	34724	Spin On Filter
20	124218	Manifold Assembly (115V)
20	124220	Manifold Assembly (220V)
21	RA19614	Low Side Gauge (R-134a)
21	RA19741	Low Side Gauge (R-12)
22	RA19613	High Side Gauge (R-134a)
22	RA19742	High Side Gauge (R-12)
23	RA19739	Circuit Board (s/n 9999 and less)
23	RA19768	Control Module (s/n 10000 and greater)
24	RA19675	Keypad (s/n 9999 and less)
24	RA19812	Keypad (10000 and greater)
25	RA19343	Main Power Switch
26	RA19816	Panel Mount Valves
N/S	RA19427	High Pressure Switch
N/S	RA18752	Vacuum Switch
N/S	RA19258	Solenoid Repair Kit
N/S	18190A	Low Side Service Coupler
N/S	18191A	High Side Service Coupler
N/S	68296A	Low Side Service Hose (R-12)
N/S	68396A	High Side Service Hose (R-12)
N/S	62096	Low Side Service Hose (R-134a)
N/S	63096	High Side Service Hose (R-134a)
N/S	RA19429	Vacuum Pump Protection Switch
N/S	19056	Replacement Tank Strap
N/S	RA19297	Oil Drain Switch
N/S	RA19632	Door Latch Kit

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