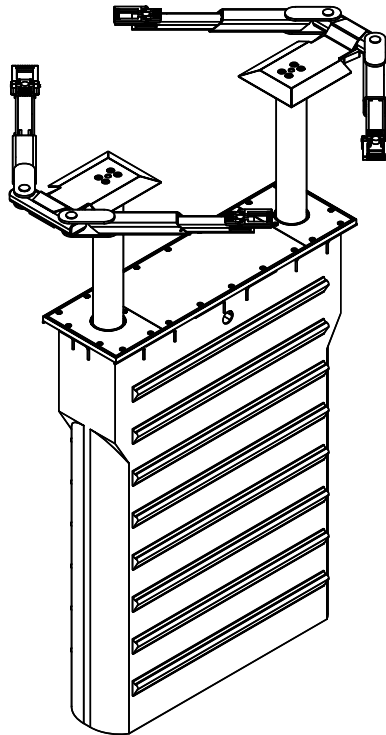


Challenger Lifts, Inc.

**MODELS CS0920, CS1020W, CS1020WV,
CS1220, CS1520**

TWO POST INGROUND CASSETTE ENVIROLIFT INSTALLATION, OPERATION & MAINTENANCE MANUAL



IMPORTANT

**READ THIS MANUAL COMPLETELY BEFORE INSTALLING OR
OPERATING THE LIFT**

200 CABEL STREET, P.O. BOX 3944
LOUISVILLE, KENTUCKY 40201-3944

OFFICE (502) 625-0700

FAX (502) 587-1933

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance

WARNING:

DO NOT permit personnel to operate lifts who are not familiar with the information contained in these instructions.

Safety devices and controls are provided for your protection. **DO NOT** alter any devices to serve a special purpose. Never interfere with safety features built into the controls or the lift lock. **DO NOT** block valves open.

NOTICE:

This automotive lift complies with all requirements of the current American National Standard ANSI/ALI ALCTV-1998, as issued by the Automotive Lift Institute, and approved by the American National Standard Institute. This standard references ANSI/ALI ALOIM-1994 Safety Requirements For Operation, Inspection And Maintenance that describes the Owners/Employer responsibilities.

Study these instructions carefully to become familiar with the general installation procedure. Before installing your Challenger Envirolift, inspect the lift to insure that it is complete and undamaged. If it is apparent that the lift has been mishandled in shipment, or if parts or assemblies are missing, note the damage or missing part(s) on the shipping papers and notify Challenger Lifts, Inc. immediately.

The Challenger 2-Post Envirolift consists of two packages, the lift-containment assy. and an accessory package. This accessory package includes the superstructures, arms, power unit and hardware box.

In addition to the components furnished with the lift, certain tools, equipment, supplies and materials are required. The installer or purchaser of the lift must furnish these items:

Forklift, cherry picker, crane, winch truck, chain falls, winches, or hoist to unload and erect lift;
Machinist level, or four-foot carpenters level to check cylinder plumb;
Drywall Square, chalk line, or transit for bay layout;
Wiring, conduit, wiring devices for electrical power supply, Shop Air supply with filter lubricator;
Hand tools for lift assembly;
2" sch. 40 PVC for air / hyd. chase;
3/8", 3000 psi working/12000 psi min. Burst, hydraulic hose with #6 female 37 deg. flare ends;
Twelve quarts of hydraulic oil;
Five yards pea gravel as backfill.

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520 Installation, Operation and Maintenance

Installation Procedure

Location

Locate lift to allow plenty of working room on all sides. Allow room for workbenches at front of bay, aisles, lubrication equipment or other obstructions. Check overhead clearances. Ordinarily 12 feet is ample for automobiles. Observe the recommended minimums in Fig 1.

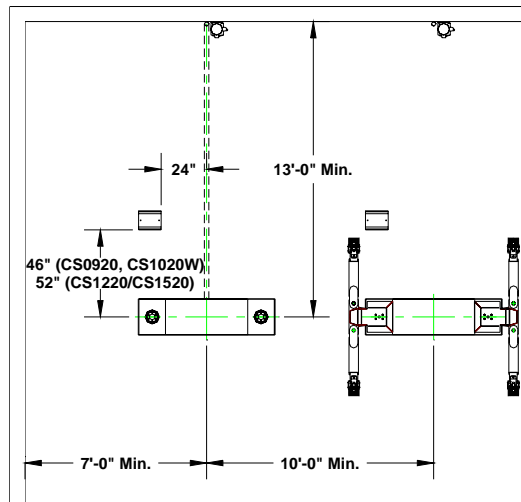


Fig. 1

New Construction Excavation

New construction requires an excavation as shown in Figure 2. All depths are measured from the finished floor level. The power unit may be installed on the nearest wall or floor pedestal. The power unit should be located out of the working area around the lift and vehicle, but close enough to allow good visibility while operating the lift. Hydraulic and air lines from the lift should be recessed under the slab in a 2" sch. 40 PVC chase. CLI will supply the proper coupling to join the PVC chase to the lift.

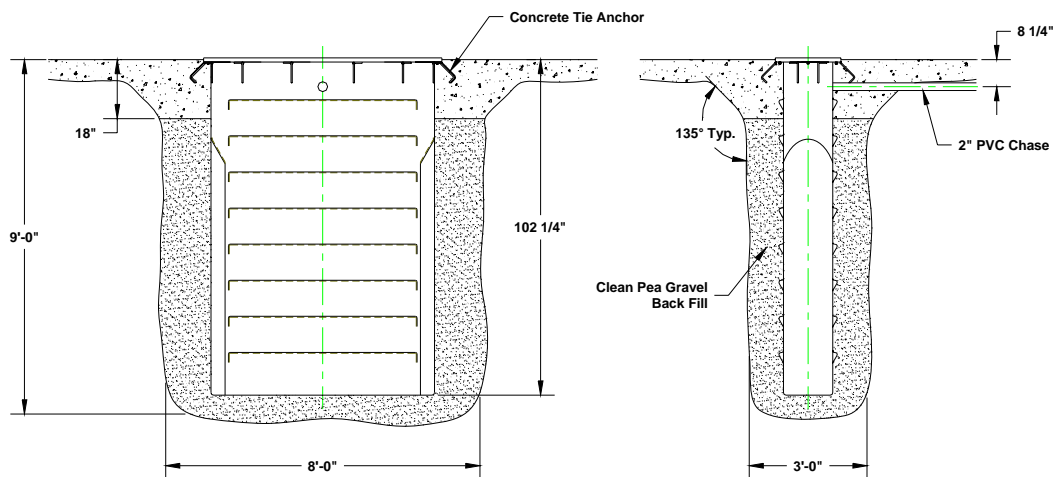


Fig. 2

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520

Installation, Operation and Maintenance

Existing Facility Excavation

Excavation is the same as in new construction. However, it will be necessary to break out a trench 6"-8" wide by 12" deep to run the PVC chase.

Installation

1. For best balance of lift / containment assembly while lowering into excavation, sling using the shipping straps provided. See Figure 3. DO NOT remove or loosen any of the bearing assembly bolts at this time.

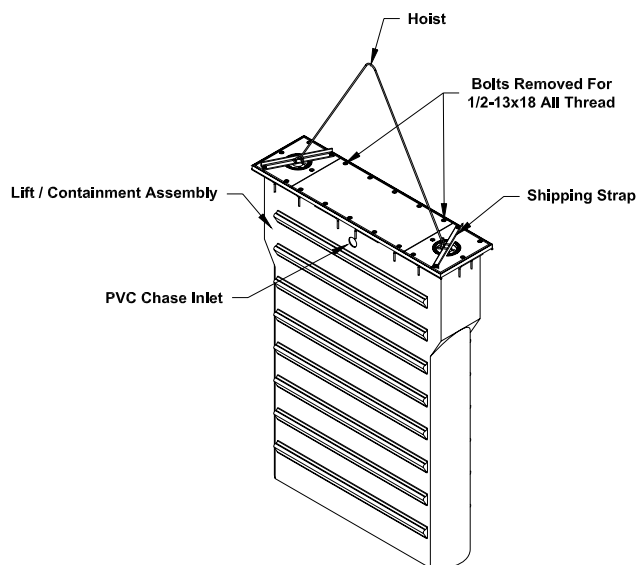


Fig. 3

2. Using a chain hoist and tripod, fork lift, crane, etc. for lifting; lower the lift / containment assembly in the excavation being sure the PVC inlet hole is toward the power unit, until the top of the assembly is 1/8" to 1/4" above finished floor level and aligned with the previously determined center lines. Refer to Figures 1 and 3.
3. Remove the outer two bolts from each end of the center cover plate and replace with 1/2-13 x 18 threaded rods. Attach two 6 x 6 timbers using 1/2-13 nuts and washers, to support the lift / containment assembly on the existing floor or forms. Remove the shipping straps and replace the bolts. Torque the bolts to 60 ft-lbs. Bend concrete tie anchors out 90 degrees and down 45 degrees. Refer to Figures 3 and 4.

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520 Installation, Operation and Maintenance

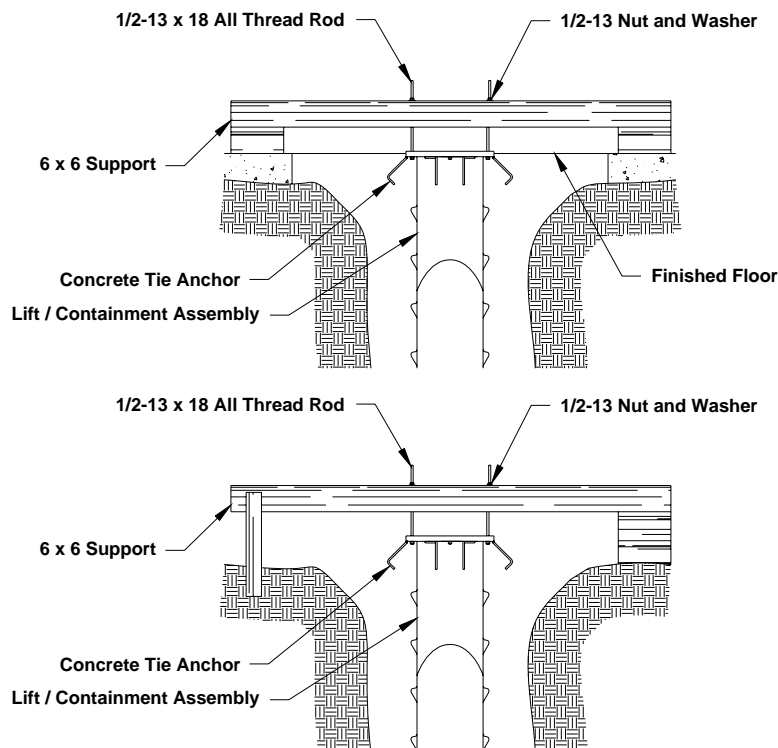


Fig. 4

4. Plumb and level using a machinist level on top of each plunger. Level in several directions. **DO NOT** level off the lift frame.
5. Run the 2" PVC chase from the control area and join to the lift / containment assembly using the coupling provided. Use a soap water solution to ease assembly. All PVC joints must be leak proof. The power unit end of the chase should be finished as shown in Figure 5 to prevent contamination from entering the chase, while allowing the system to breathe.

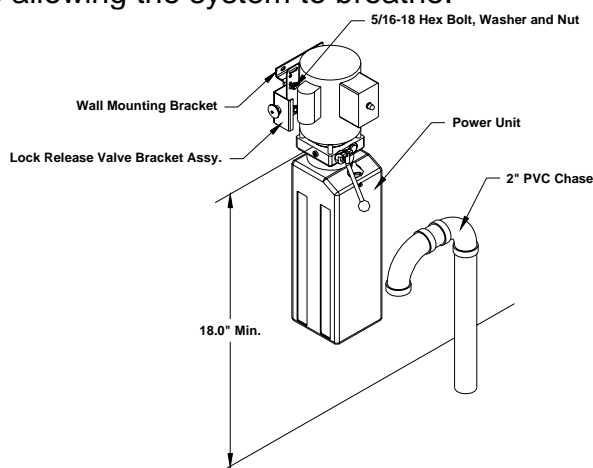


Fig. 5

Note: Mount power unit high enough to avoid inadvertently depressing the lowering valve handle with a tool cart, oil pan, etc.

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance

6. Before beginning to back fill take care to protect the plunger tops, cover joints and hardware from debris. Duct tape should be used to cover these joints. Make sure all factory supplied thread protectors and caps are in place. Recheck plumb and back fill approximately 2 feet with pea gravel. Recheck plumb and continue back filling using pea gravel and rechecking plumb to within 18 inches of finished floor level. **DO NOT** use a mechanical tamper or saturate the fill to achieve compaction, **hand tamp only**.
7. Check plumb and elevation, adjust if necessary. **DO NOT** remove 6 x 6 supports at this time.

Existing Floor

8. Pour concrete floor taking care not to run concrete in or on top of the lift / containment assembly. The floor should slope away from the lift for drainage. The floor slope should not exceed 1/16" per foot. 3500 psi concrete, steel reinforced per local commercial practice is required. The new concrete must be mechanically joined to the existing floor with rebar.
9. After the concrete has set up, remove the 6 x 6 supports and threaded rods. Replace the cover bolts and torque to 60 ft-lbs.
10. **DO NOT** use the lift until the concrete has fully cured to 3500 psi.

New Floor

11. Pour 8" to 12" of concrete around the top of the lift / containment assembly and install rebar to tie in the finished floor. Refer to Figure 6.

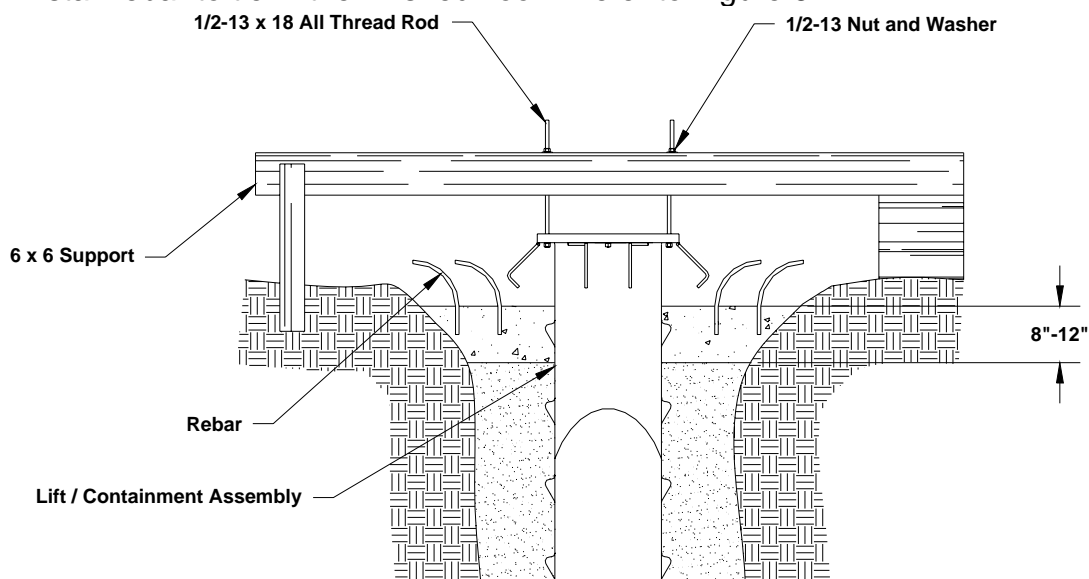


Fig. 6

12. After the concrete has set up remove the 6 x 6 supports and threaded rods. Replace the cover bolts and torque to 60 ft-lbs.

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520

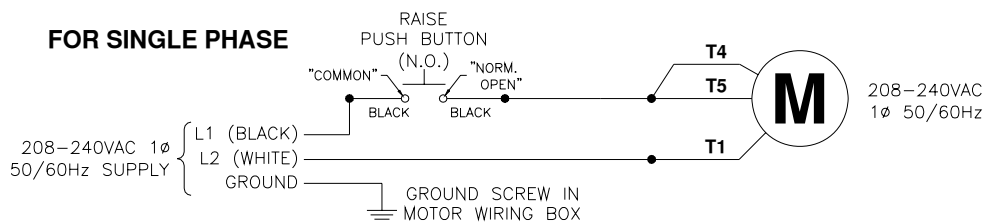
Installation, Operation and Maintenance

13. Pour concrete floor taking care not to run concrete in or on top of the lift / containment assembly. The floor should slope away from the lift for drainage. The floor slope should not accede 1/16" per foot.
14. **DO NOT** use the lift until the concrete has fully cured to 3500 psi.
15. Install the power unit mounting bracket or floor pedestal using the anchors provided. **IMPORTANT:** The electric motor must be mounted at least 18 inches above the finished floor level as per National Electric Code NFPA70. Assemble the power unit and lock release valve bracket to wall mounting bracket or pedestal with 5/16-18 cap screws and nuts provided. Refer to Figure 5.
16. Connect the power unit to a dedicated 25 Amp electrical branch circuit, using wiring methods prescribed by local codes. Refer to Figure 7.

EACH LIFT SHOULD HAVE A DEDICATED CIRCUIT WITH A DOUBLE POLE (THREE POLE FOR 440-480V) BREAKER OR TIME DELAY FUSE SIZED ACCORDING TO THE FOLLOWING CHART

1 ϕ	3 ϕ	3 ϕ	3 ϕ
208-240V	208V	220-240V	440-480V
2Hp	25amp	15amp	15amp
			5amp

* WIRING MUST COMPLY WITH ALL LOCAL ELECTRICAL CODES *



FOR THREE PHASE

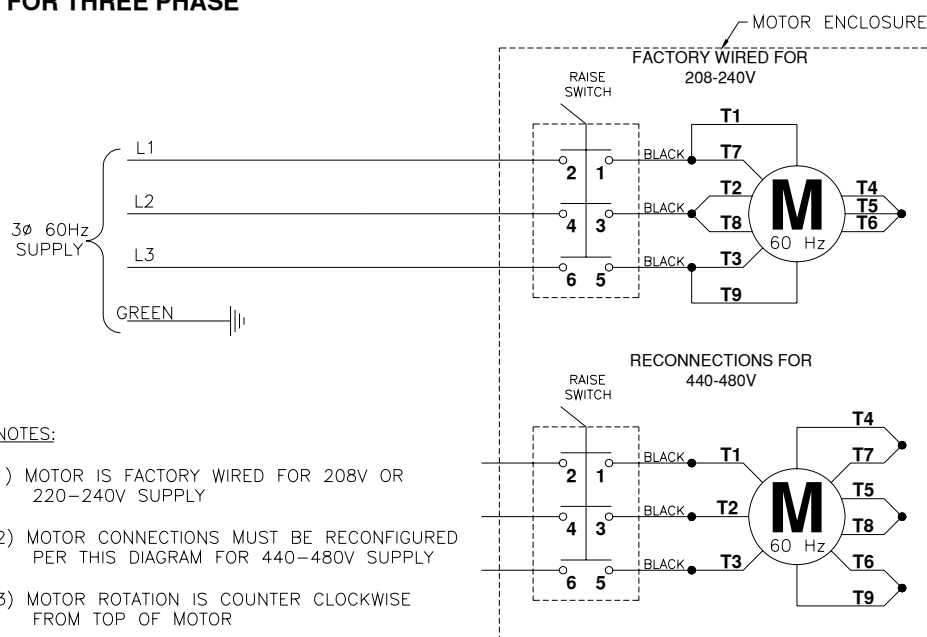


Fig. 7

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance

17. Fill the reservoir with 12 quarts of 10 weight hydraulic oil, ATF, or biodegradable hydraulic oil.
18. Remove the center cover plate from the lift / containment assembly to expose the hydraulic connection. Attach the 37 deg. Union adapter (supplied) to the hard hydraulic line. Attach the 37 deg. Elbow adapter (supplied) to the power unit pressure port. Fish the hydraulic hose assembly through the PVC chase starting at the power unit end.
19. Connect shop air supply to factory assembled air valve. **DO NOT** bypass factory supplied in-line filter. Push 1/4" airline through the PVC chase beginning at the power unit. Connect the airline to the appropriate push lock fittings at each end. Refer to Figure 8.

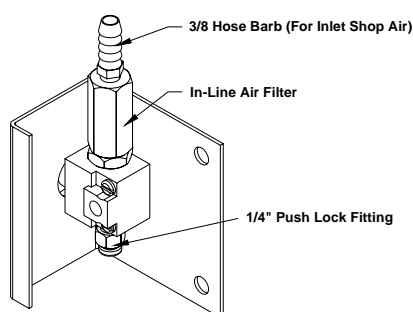


Fig. 8

20. Starting at the power unit, chase the 3/8" evacuation tube through the 2" PVC chase into the lift containment unit and into the evacuation tube chase (1/2" EMT, factory installed) until the evacuation tube extends to the bottom of the lift containment. Assemble the quick disconnect to the top end of the 3/8" evacuation tube. Refer to Figure 9.

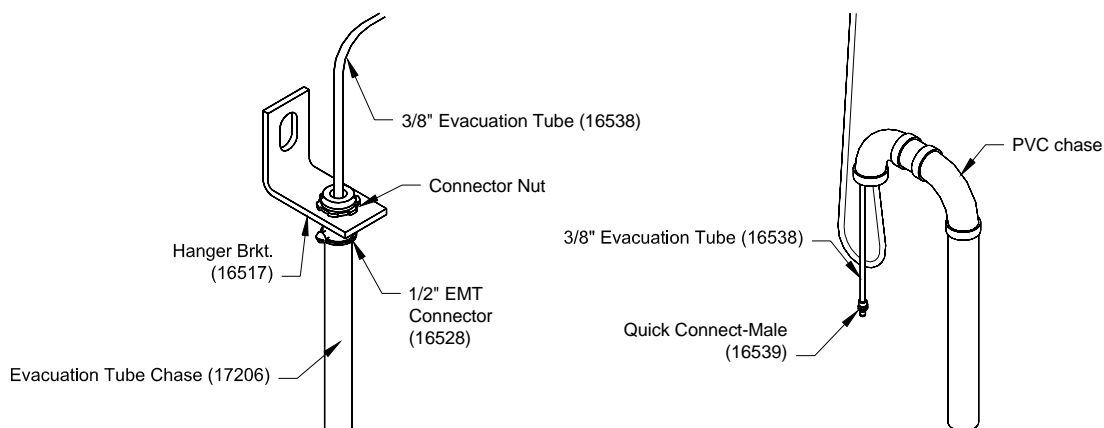


Fig. 9

21. Finish Energize the power unit to run the cylinder up about 3 feet. Loosen the bleed screw at the top of each cylinder, and allow the trapped air to escape. Bleed both cylinders until clear oil is seen. Refer to Figure 10. Raise the lift to full stroke and continue to run the power unit for another 10 seconds to check for hydraulic leaks.

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
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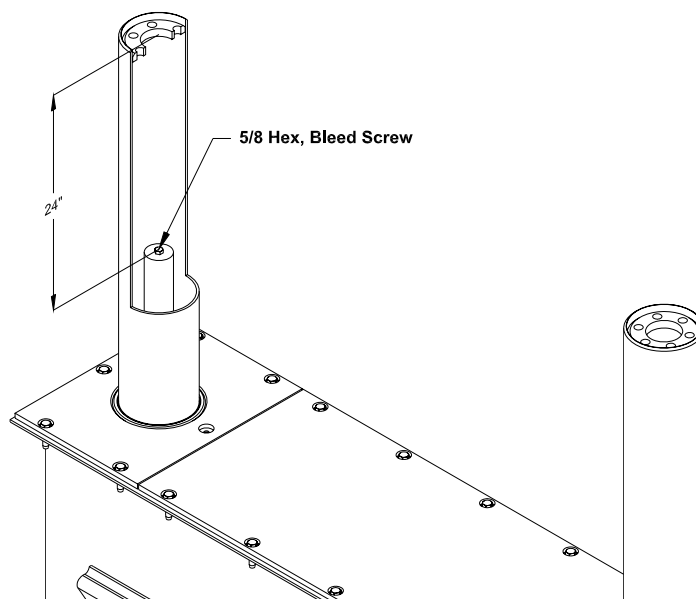


Fig. 10

22. While the lift is in up position actuate the air valve and check for proper operation of the locking mechanism.
23. Replace the center cover plate and torque bolts to 60 ft-lbs. Position the bolster over the pistons and attach using the 3/4-10x3 cap screws and lock washers provided and torque to 120 ft-lbs. Lightly grease each arm pin and hole with lithium grease and install the swing arms with pins and snap rings.
24. Locate and install the wheel-spotting pan using the anchors provided. Refer to Figure 1. These are recommended dimensions only and may vary according to the fleet of vehicles being serviced.
25. Finish installation by cleaning around the top of the lift / containment unit and Thoroughly seal joints between the cover plate, bearing plates, and the perimeter with a premium silicone caulk.

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520

Installation, Operation and Maintenance

Operation Procedure

Be sure the adapters are in the lowered position and the arms are parked as seen in Figure 1 before attempting to drive on or off of the lift. Failure to do so may damage the adapters or vehicle.

Drive vehicle over the lift until the left front wheel is positioned in the spotting pan. This will approximately position the center of gravity of the vehicle over the center of the lift superstructure. This is an approximation and some adjustment may be necessary depending on wheelbase and weight distribution. Adjust the adapters laterally and fore and aft to contact points of maximum stability in accordance with the vehicle manufacturer's recommended lifting points.

Remember that positioning the adapters to yield the widest and longest distances between points of contact with the vehicle lifting points provides the maximum stability.

Adapters may be used in lowered, intermediate or raised height positions as necessary to clear mufflers, pipes, brake lines etc. To obtain maximum stability when adapters are used at maximum height position, front and rear adapters should be rotated to oppose each other.

To raise depress the run switch on the power unit and hold until the vehicles tires just clear the floor. **STOP** and check adapters for proper contact of vehicle manufacturers recommended lifting points and stability of the vehicle. Continue to raise the vehicle to a few inches above the desired working height. Lower the lift by depressing the lowering valve handle until the lock is engaged. **DO NOT** go under vehicle unless lock is engaged and all four adapters are securely contacting the vehicle manufacturers recommended lifting points.

To lower, raise lift slightly and disengage lock by depressing lock release palm button. Continue to hold lock release palm button and depress the lowering valve handle until the lift is completely lowered. Return adapters to there lowest position and park the swing arms to provide unobstructed exit of the vehicle.

Trouble Shooting

If any problems are encountered please contact your local Challenger Representative.

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520

Installation, Operation and Maintenance

Maintenance

The following maintenance points are suggested as the basis of a preventive maintenance program. The actual maintenance program should be tailored to the installation site.

Daily

Drain water from air supply to avoid contamination of lock release components.

Check lock operation. The lock operation should be heard as lift is raised.

Inspect lifting adapters for damage.

Keep area around lift / containment assembly clean and free of dirt, sand, water, etc. to prevent scoring of the plunger.

Remove excess grease and debris from plunger by wiping them down with a clean cloth.

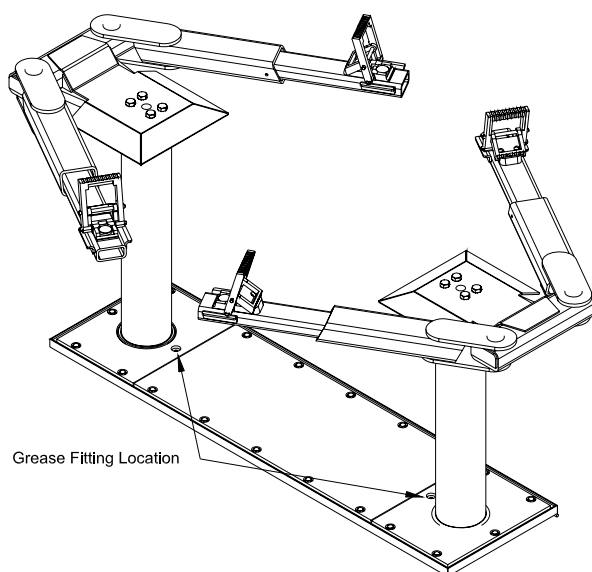
Monthly

Check fluid level in the power unit.

Check for proper torque on all superstructure bolts (120 ft-lbs.).

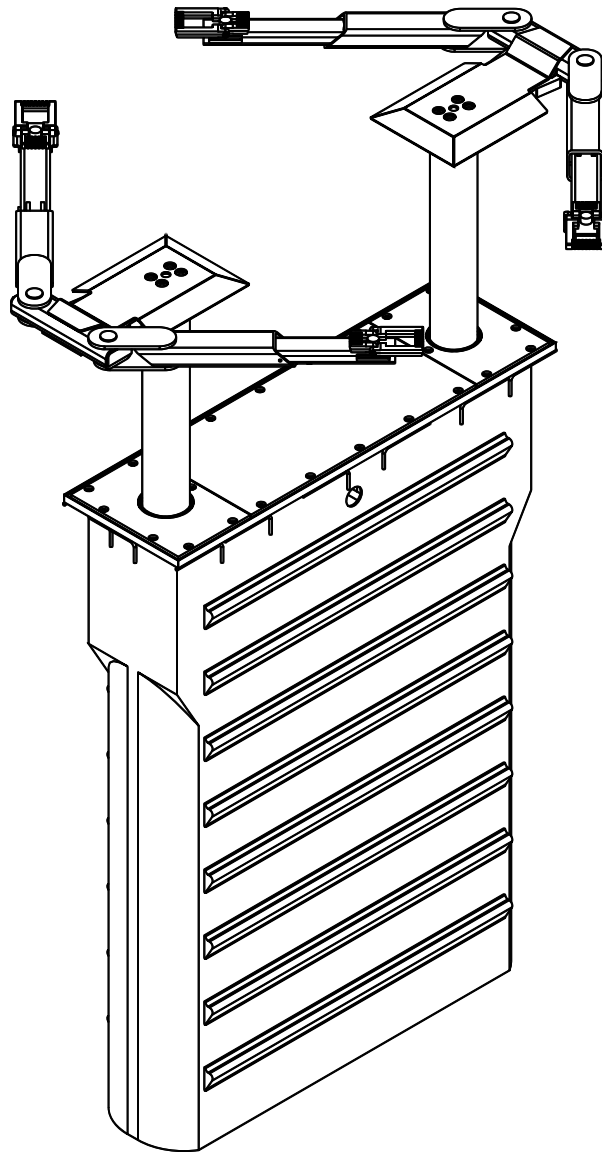
Clean and lubricate lifting arm pins and pads.

Grease Lift Guide bearings using Mobil 1 SCH1500 synthetic grease. Each guide bearing is supplied with a grease zerk and should take 10-12 pumps (hand pump only) while raising and lowering the lift empty.



Parts Break Down

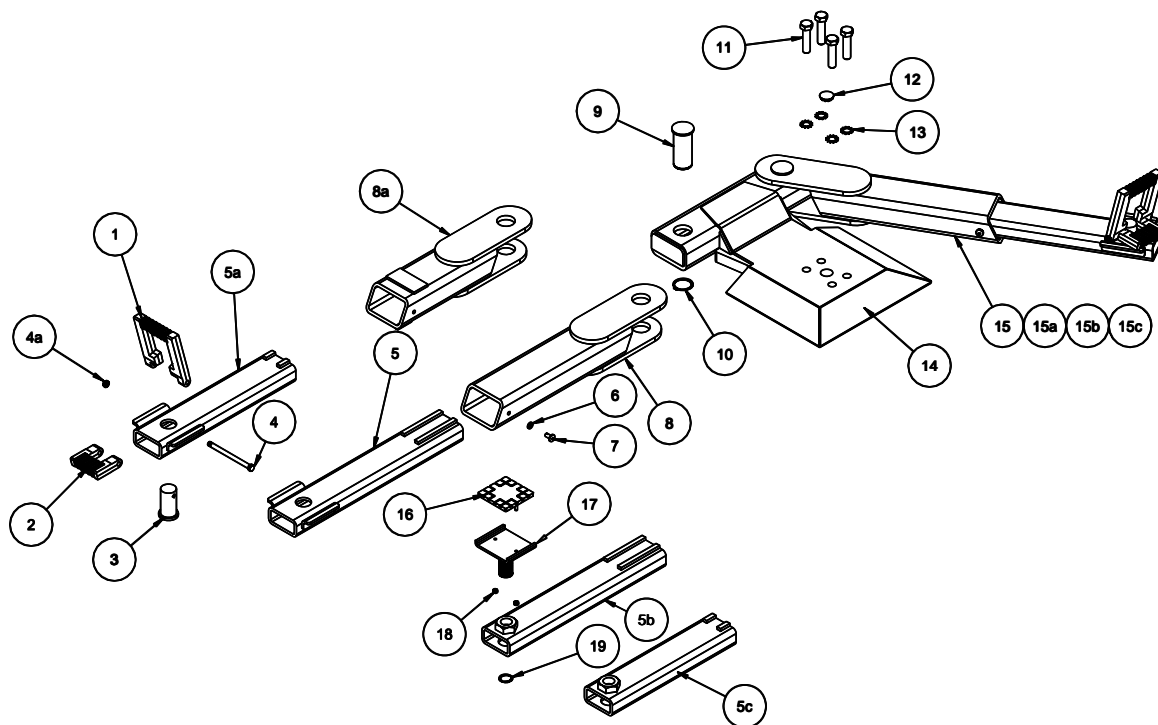
Model CS0920, CS1020W, CS1020WV, CS1220, CS1520



IMPORTANT

Replace all worn or broken parts with **genuine Challenger Lifts, Inc. parts**. Contact your local Challenger Lifts parts distributor for pricing and availability. Call Challenger Lifts, Inc. at **(502) 625-0700** for the distributor in your area.

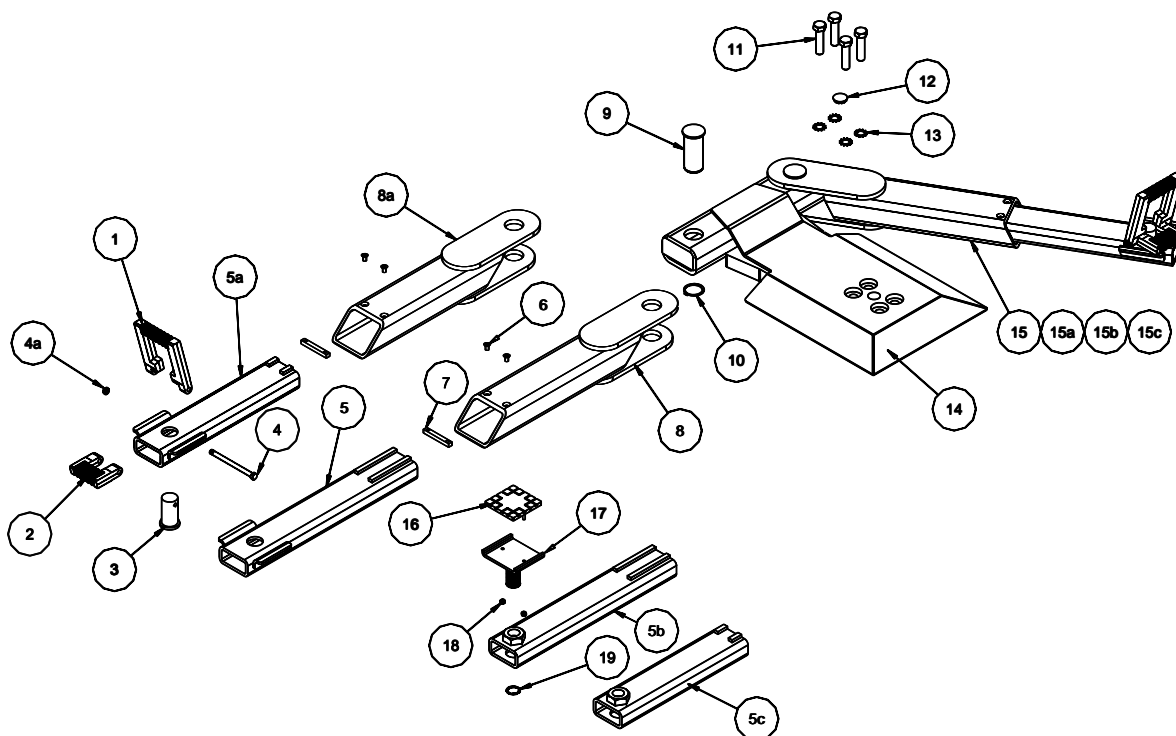
Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance



CS0920 Super Structure

Item	Part	Qty. / Lift	Description
1	16601	4	High Pad
2	16602	4	Low Pad
3	16603	4	Pin-2 Piece Flip Up
4	16607M	4	7/16-14 Hex Bolt-Machined
4a	16608	4	7/16-14 Steel Lock Jam Nut
5	16605	4/2/0	Male Arm Weld-Std.
5a	16605E	4/2/0	Male Arm Weld-European
5b	16606	4/2/0	Male Arm Weld-Rubber Pad
5c	16606E	4/2/0	Male Arm Weld-Rubber Pad-European
6	31037	4	3/8 Split Lock Washer
7	31305	4	3/8 Self Tapping Bolt
8	16122	2/4	Female Arm Weld-Std.
8a	16122E	2/4	Female Arm Weld-European
9	16124	4	Arm Pin
10	16125	4	1-7/8 Snap Ring
11	16161	8	3/4-10 x 3 Hex Head Cap Screw
12	16160	2	1-1/4" Finishing Plug
13	16162	8	3/4" Ext. Tooth Lock Washer
14	16396	2	Bolster
15	16609	4/2/0	Arm Assembly-Std.
15a	16609E	4/2/0	Arm Assembly-European
15b	16611	4/2/0	Arm Assembly-Rubber Pad
15c	16611E	4/2/0	Arm Assembly-Rubber Pad European
16	A1104	4	Rubber Insert
17	A1101	4	Foot Pad Weld
18	31061	8	1/4" Keps Nut
19	39111	4	Retaining Ring

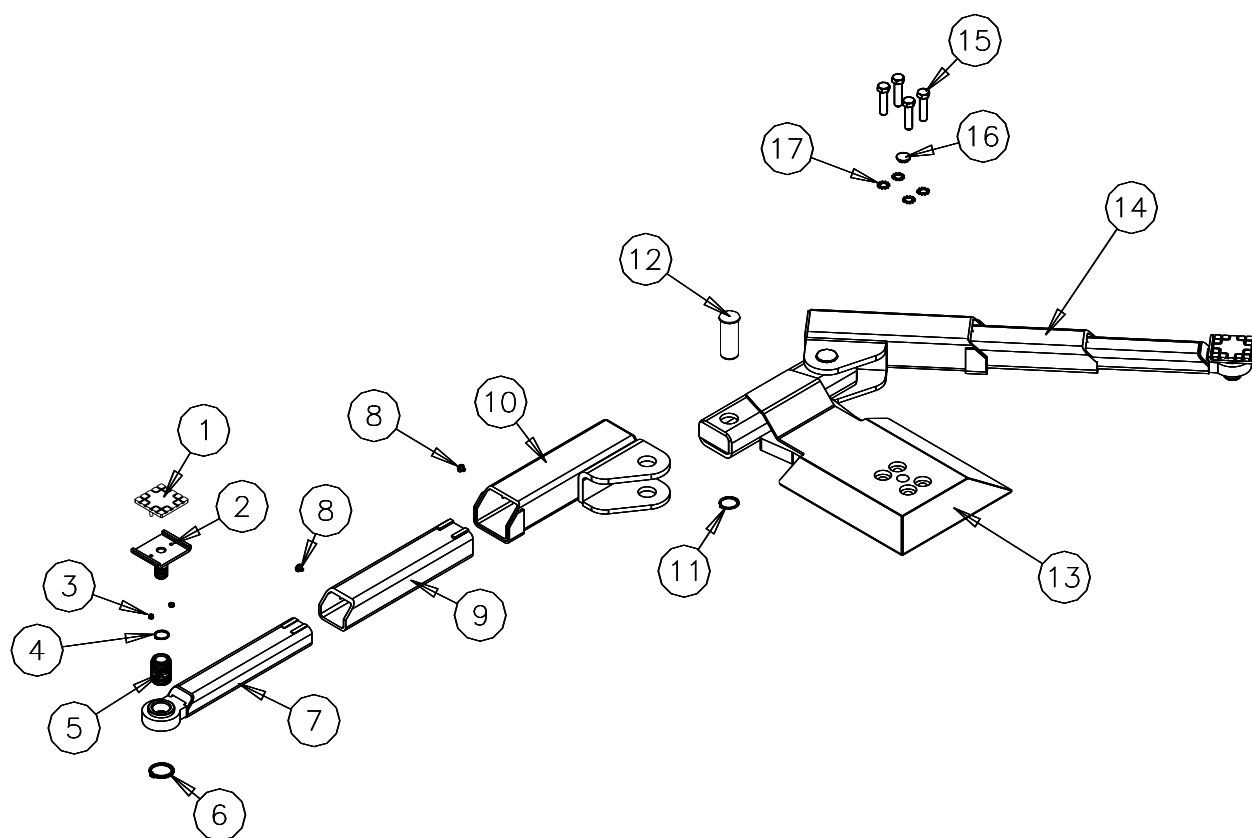
Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance



CS1020W Super Structure

Item	Part	Qty. / Lift	Description
1	16601	4	High Pad
2	16602	4	Low Pad
3	16603	4	Pin-2 Piece Flip Up
4	B16607M	4	M10 x 150 Hex Bolt-Plated
4a	B16608	4	M10 Steel Lock Jam Nut
5	B17007-R	4/2/0	Male Arm Weld-Rear
5a	B17007-F	4/2/0	Male Arm Weld-Front
5b	B17008-R	4/2/0	Male Arm Weld-Rubber Pad-Rear
5c	B17008-F	4/2/0	Male Arm Weld-Rubber Pad-Front
6	B1081	8	M8 x 16 Phillips Countersunk Screw
7	B1082	4	Stop Bar, Plated
8	B17006-R	2/4	Female Arm Weld-Rear
8a	B17006-F	2/4	Female Arm Weld-Front
9	16124	4	Arm Pin
10	16125	4	1-7/8 Snap Ring
11	16161	8	3/4-10 x 3 Hex Head Cap Screw
12	16160	2	1-1/4" Finishing Plug
13	16162	8	3/4" Ext. Tooth Lock Washer
14	B17001	2	Bolster
15	B17002-R	4/2/0	Arm Assembly-Rear
15a	B17002-F	4/2/0	Arm Assembly-Front
15b	B17003-R	4/2/0	Arm Assembly-Rubber Pad-Rear
15c	B17003-F	4/2/0	Arm Assembly-Rubber Pad-Front
16	B1104	4	Rubber Insert
17	B1101	4	Foot Pad Weld
18	B31061	8	M6 Keps Nut
19	39111	4	Retaining Ring

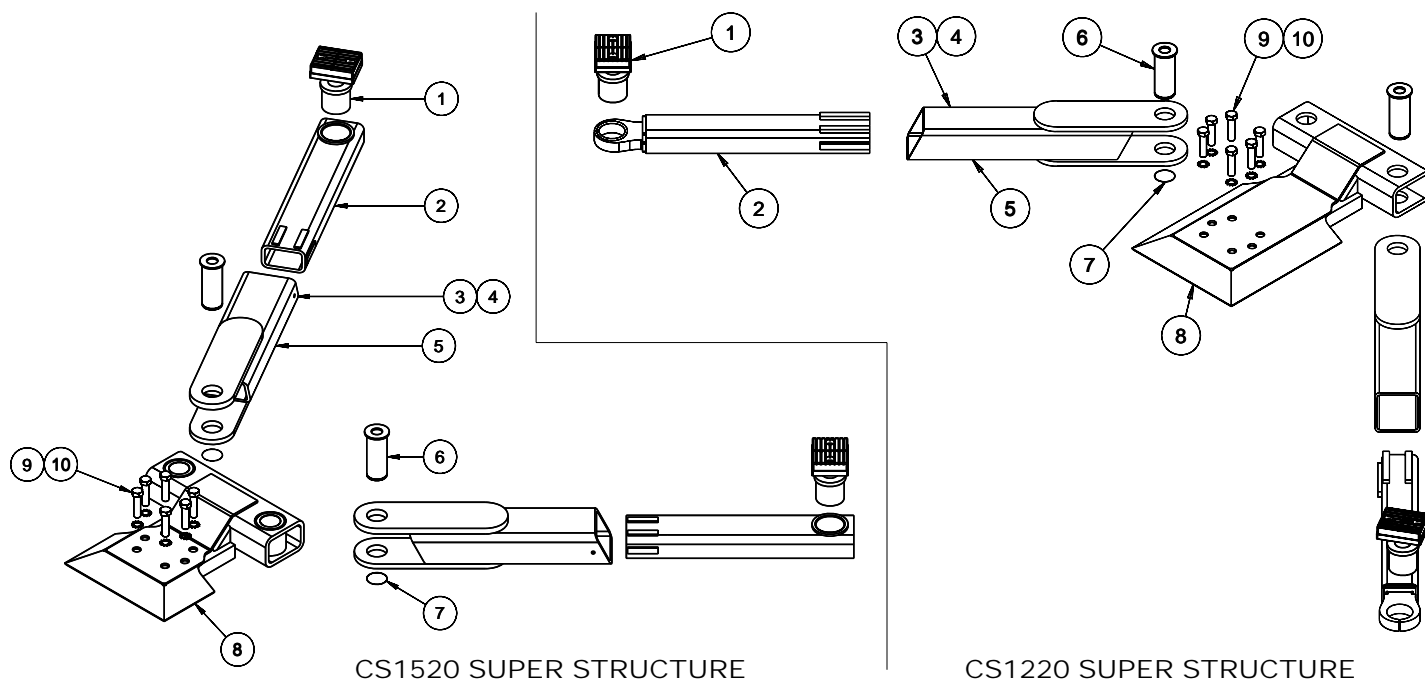
Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance



CS1020WV Super Structure

Item	Part	Qty. / Lift	Description
1	B1104	4	Rubber Insert
2	B17255	4	Foot Pad Weld
3	B31061	8	M6 Locknut
4	B17256	4	30mm Retaining Ring
5	B17254	4	Threaded Sleeve
6	B17257	4	45mm Retaining Ring
7	B17253L / B17253R	2/2	Male Arm Weld Left / Male Arm Weld Right
8	B17258	8	M10 Stop Screw
9	B17252L / B17252R	2/2	Intermediate Arm Weld Left / Intermediate Arm Weld Right
10	B17251L / B17251R	2/2	Female Arm Weld Left / Female Arm Weld Right
11	16125	4	1 7/8 Snap Ring
12	B17259	4	Arm Pin
13	B17001	2	Bolster
14	B17250L / B17250R	2/2	3-Stage Arm Assembly Left / 3-Stage Arm Assembly Right
15	16161	8	3/4-10 x 3 Hex Head Capscrew
16	16160	2	1 1/4" Finishing Plug
17	16162	8	3/4" External Tooth Lock Washer

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance



CS1520 Super Structure

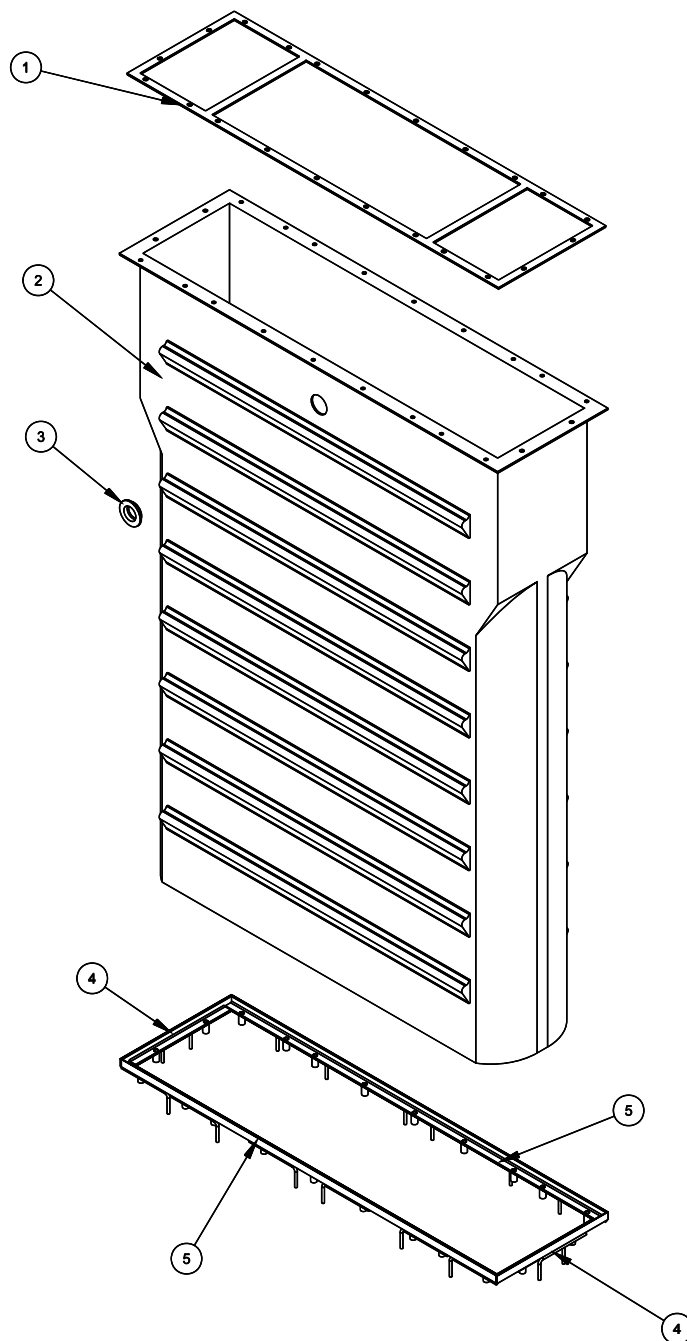
Item	Part	Qty / Lift	Description
1	12062	4	Screw Pad Assembly
2	16458	4	15K Male Arm Weld
3	31305	4	3/8 Self Tapping Bolt
4	31037	4	3/8 Split Lock Washer
5	16461	4	15K Female Arm Weld
6	16464	4	2 1/4" dia Arm Pin
7	16489	4	2 1/4" External Snap Ring
8	16440	2	15K Bolster (Machined)
9	16473	12	7/8-9 x 3 1/2" lg Hex Head Cap Screw
10	16154	12	7/8 External Tooth Lockwasher

CS1220 Super Structure

Item	Part	Qty / Lift	Description
1	12563	4	Screw Pad Assembly
2	16455	4	12K Male Arm Weld
3	31305	4	3/8 Self Tapping Bolt
4	31037	4	3/8 Split Lock Washer
5	16452	4	12K Female Arm Weld
6	16464	4	2 1/4" dia Arm Pin
7	16489	4	2 1/4" External Snap Ring
8	16448	2	12K Bolster (Machined)
9	16473	12	7/8-9 x 3 1/2" lg Hex Head Cap Screw
10	16154	12	7/8 External Tooth Lockwasher

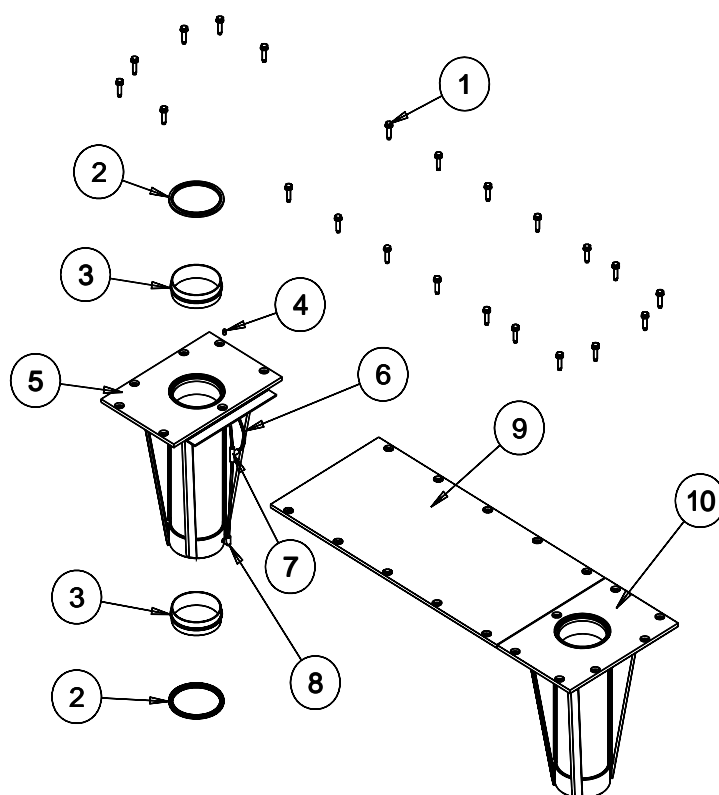
Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance

Containment



Item	Part	Qty./Lift	Description
1	17200	1	Single Piece Rubber Gasket
2	16380	1	Containment Tub (Not Serviceable after Installation)
3	15009	1	2" PVC Grommet (Not Serviceable after Installation)
4	16407	2	Concrete Tie Weld-Short (Not Serviceable after Installation)
5	16111	2	Concrete Tie Weld-Long (Not Serviceable after Installation)

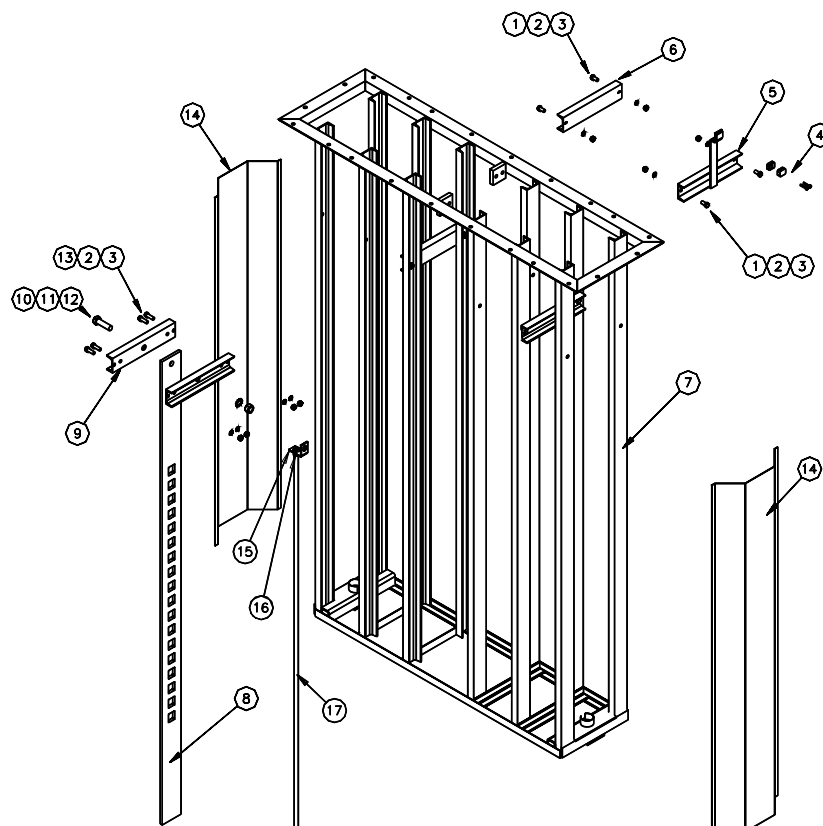
Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance



Bearings

Item	Part	Qty / Lift	Description
1	16116	22	½-13 x 2"lg Self Tapping Bolt
2	16127	4	Wiper for CS0920/CS1020W
	16485	4	Wiper for CS1520/CS1220
3	16128	4	Bearing Ring for CS0920/CS1020W
	16486	4	Bearing Ring for CS1520/CS1220
4	16130	2	1/8 NPT Grease Fitting
5	17211	2	Bearing Weld for CS0920/CS1020W
	17212	2	Bearing Weld for CS1520/CS1220
6	16132	6	¼" x 12" lg Grease Line
7	16131	2	¼" Push Lock Union Tee
8	16129	4	1/8 NPT x ¼" Push Lock Elbow
9	16399	1	Cover Plate for CS0920/CS1020W
	16429	1	Cover Plate for CS1520/CS1220
10	17204	2	Bearing Assembly for CS0920/CS1020W
	17205	2	Bearing Assembly for CS1520/CS1220

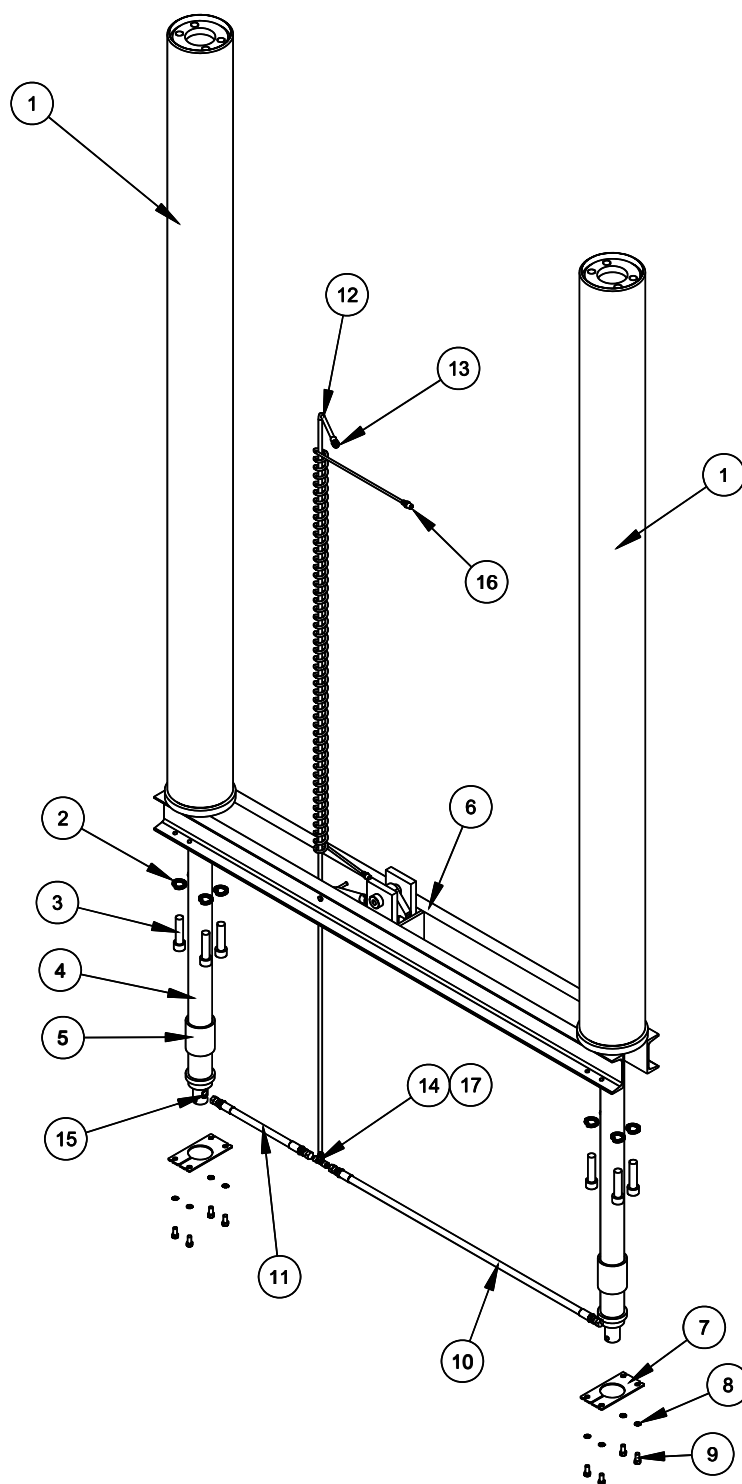
Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance



Frame

Item	Part	Qty./Lift	Description
1	16157	8	½-13 x 1 Frame Support Bolt
2	16158	12	½" External Tooth Lock washer
3	16159	12	½-13 Hex Nut
4	15010	1	Hydraulic Line Clamp
5	16411	1	Frame Support Weld
6	16410	3	Frame Support
7	16400	1	Frame Weld (Not Serviceable after Installation)
8	16151	1	Lock Ladder Weld for CS0920/CS1020W
	16413	1	Lock Ladder for CS1220/1520
9	16412	2	Ladder Rail
10	16153	1	7/8-9 x 3 Lock Ladder Bolt
11	16154	1	7/8" External Tooth Lock washer
12	16155	1	7/8-9 Hex Nut
13	16470	4	½-13 x 1 ¾ Ladder Rail Bolt
14	16373	2	End Shield
15	16517	1	Hanger Bracket
16	16528	1	½" EMT Connector
17	17206	1	Chase, Evac Tube

Plunger/Rail Assembly



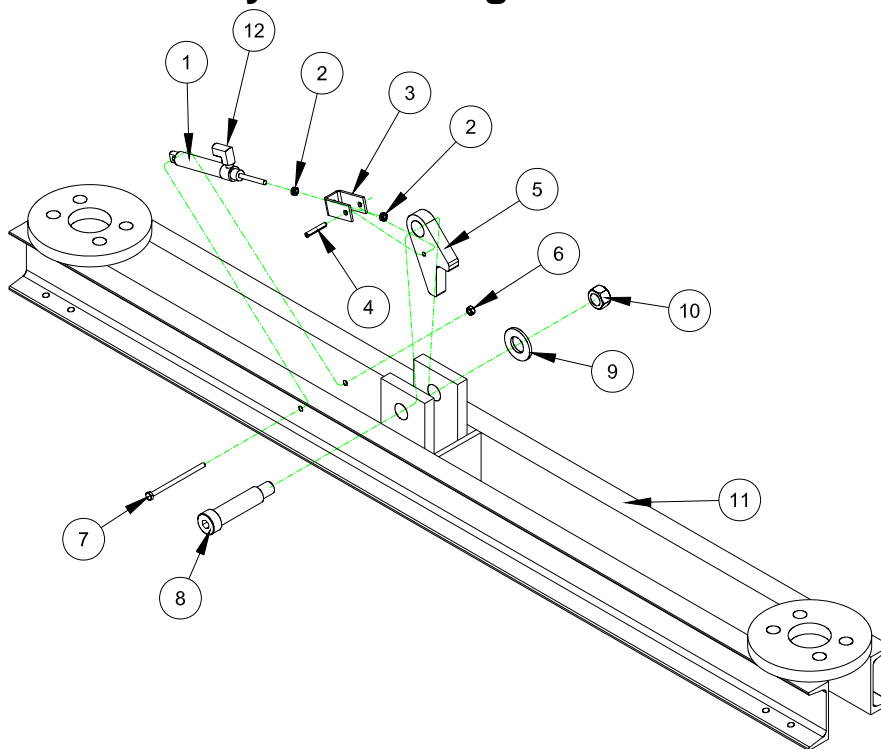
Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance

Plunger/Rail Assembly

Item	Part	Qty./Lift	Description
1	16137	2	Plunger (CS0920/CS1020W)
	16480	2	Plunger (CS1520/CS1220)
2	09129	8	3/4" Split Lock washer (CS0920/CS1020W)
	16154	8	7/8" Lock washer (CS1220/CS1520)
3	VS25259	8	3/4-10 x 3 Socket Head Cap Screw (CS0920/CS1020W)
	16473	8	7/8-9 x 3 1/2"lg Hex Head Cap Screw (CS1220/CS1520)
4	16138	2	2 x 68 Hydraulic Cylinder (CS0920/CS1020W/CS1220)
	15075	2	2 x 68 Hydraulic Cylinder (CS1520)
5	16139	2	Cylinder Sleeve (CS0920/CS1020W)
	16425	2	Cylinder Sleeve (CS1220)
6	16376	1	Synch. Rail Assembly (CS0920/CS1020W)
	16483	1	Synch. Rail Assembly (CS1220/CS1520)
7	16141	2	Cylinder Capture Plate (CS0920/CS1020W)
	16428	2	Cylinder Capture Plate (CS1220)
	16422	2	Cylinder Capture Plate (CS1520)
8	16142	8	3/8" External Tooth Lock washer
9	16143	8	3/8-16 x 3/4 Hex Head Capscrew
10	16397H	1	Cylinder Hose – 38"
11	16398H	1	Cylinder Hose – 14"
12	16146	1	Hydraulic Feed Line
13	15011	1	Union / Adapter
14	17209	1	Male Branch Tee (#6 JIC Male x 1/4" NPT)
15	17207	2	Straight Thread Connector (9/16-18)
16	16147	1	Coiled Air Line
17	17208	1	Female Connector (1/4" NPT x 9/16-18 Straight)
18	17201	1	Cassette Hose & Fitting Kit (Includes items 10,11,14,15,17)

Models CS0920, CS1020W, CS1020WV, CS1220, CS1520
Installation, Operation and Maintenance

Synchronizing Rail



Item #	Part #	Qty./Lift	Description
1	40142	1	3/4 x 1 1/2 Reverse Single Acting Air Cylinder
2	40144	2	1/4-28 Hex Jam Nut
3	16214	1	Air Cylinder Clevis
4	16215	1	1/4 x 1 1/2 Roll Pin
5	16213	1	Locking Pawl
6	08097	1	1/4-20 Nylon Locknut
7	16192	1	1/4-20 x 4 1/4 Hex Head Cap screw
	16468	1	1/4-20 x 6 Hex Head Cap screw
8	16190	1	1 x 3 1/2 Shoulder Bolt
	16476	1	1 x 2 1/2 Shoulder Bolt
9	31183	1	1" Flat Washer
10	31068	1	3/4-10 Nylon Locknut
11	16390	1	Synchronizing Rail Weld (CS1020)
	16414	1	Synchronizing Rail Weld (CS1220/CS1520)
12	16165	1	1/8 Male NPT x 1/4 Female NPT, Brass Street Elbow