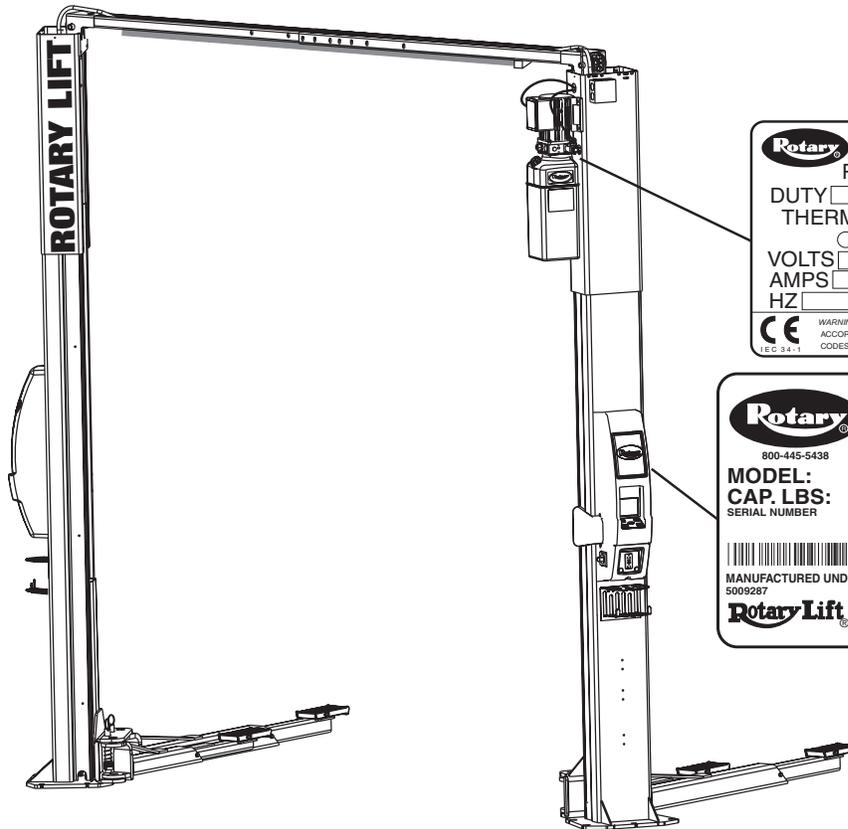




A10i, A10iNB, S10i
(500 Series)
Two Post Surface Mounted Lift



Rotary PT# N°
 PH MAX AMB
 DUTY INS
 THERMAL PROTECTION
 VOLTS HP
 AMPS Kw
 HZ RPM IP
CE IEC 34-1 WARNING: MOTOR MUST BE GROUNDED IN ACCORDANCE WITH LOCAL AND NATIONAL ELECTRICAL CODES TO PREVENT SERIOUS ELECTRICAL SHOCKS ETL ETL NPS33-Rev.

Rotary **IMPORTANT**
 DO NOT REMOVE THIS TAG
 WARRANTY IDENTIFICATION NPS3
 800-445-5438
MODEL: _____
CAP. LBS: _____
SERIAL NUMBER _____
 MANUFACTURED UNDER ONE OF THESE PATENTS
 5009287
Rotary Lift A **DOVER** INDUSTRIES COMPANY Madison, IN MADE IN THE USA

**P
A
R
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S

B
R
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A
K
D
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W
N**

IMPORTANT: When ordering parts or requesting service always give exact model and power unit serial number. Model number is shown on nameplate attached to power unit column. Power unit serial number is located on side of power unit.

OWNERS RECORD
 Complete information at right and keep in a safe place.

Date Installed _____
 Installed in Bay # _____
 Power Unit Serial # _____
 Power Unit Model # _____
 Lift Serial # _____
 Lift Model # _____

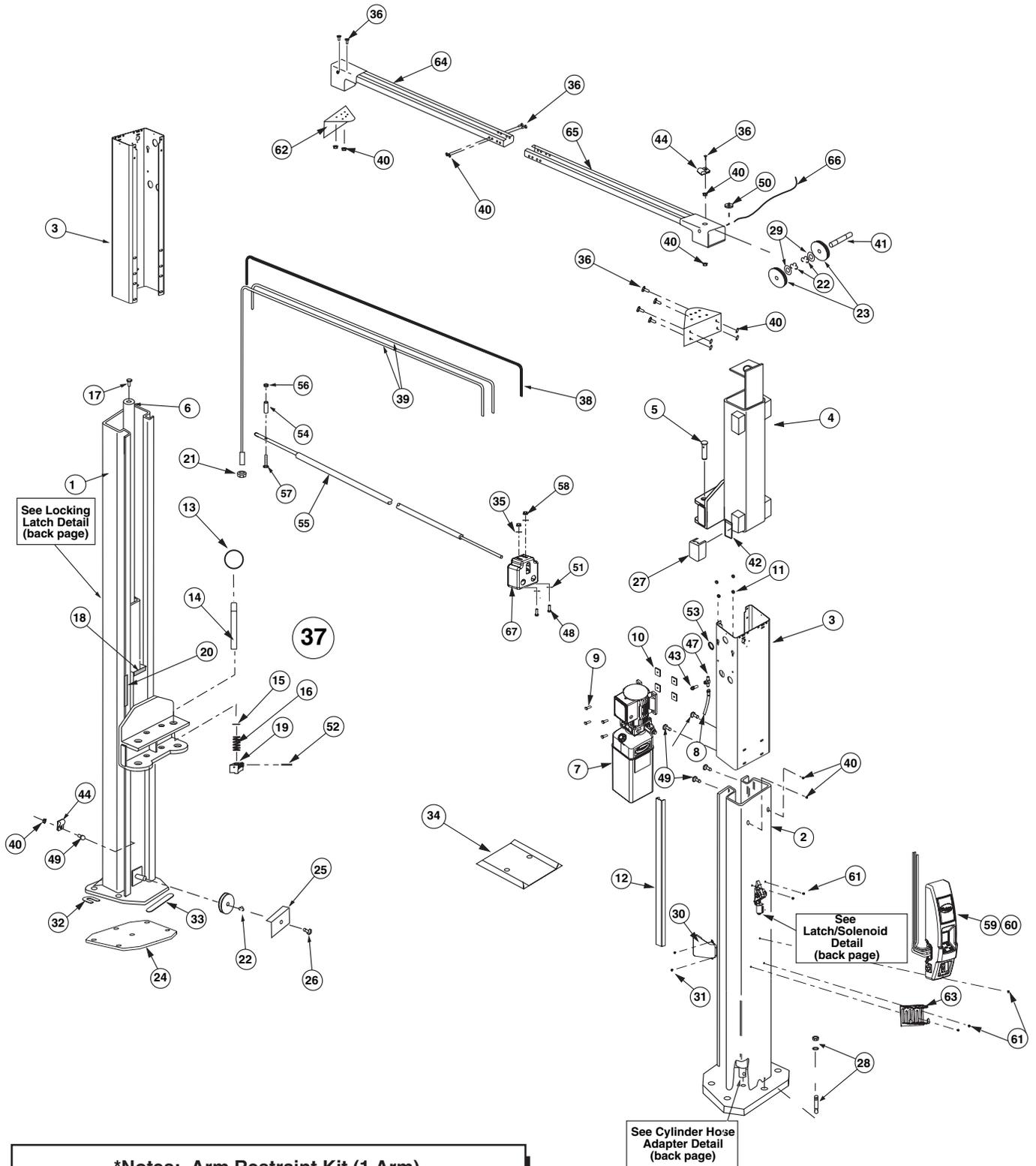
NOTE: For replacement parts -See your nearest Rotary Parts Distributor.

PB 2-32-19
 Rev. D 08/11/2005

1 L.H. Column Weldment	N752	39 Equalizer Cables	
2 R.H. Column Weldment.....	N752	A10iNB	N384
3 Column Extension		A10iNB EH-1 MODEL	N385
Standard	N470	A10iNB EH-2 MODEL	N386
EH-1 MODEL	N471	A10i	N372
EH-2 MODEL	N472	A10i EH-1 MODEL	N378
EH-4 MODEL (S10i only).....	N474	A10i EH-2 MODEL	N373
4 Carriage Yoke Weldment.....	N822	S10i	N374
5 Arm Pin.....	N2154	S10i EH-1 MODEL	N379
6 Hydraulic Cylinder		S10i EH-2 MODEL	N375
68" Rise	N342	S10i EH-4 MODEL	N376
71" Rise	N343	40 3/8"-16NC Flanged Locknut	40664
7 Power Unit		41 Sheave Shaft	FJ7444-8
1Ø.....	P1364	42 Slider Block Shim	N115
3Ø.....	P1365	43 Male Extension With O-Ring	N332
8 Power Unit Hose	N368	44 Hose Clip	N383
9 5/16"-18NC x 1-1/2" Bolt	40238	45 3/8"-16 x 3/4" HHCS Bolt	40130
10 Vibration Pad	P1164-3	46 5/16"-18NC x 3/8" PHMS.....	40227
11 5/16"-18NC Hex Nut	40670	47 Female Swivel Tee	N331
12 Web Cover	FA948	48 1/4"-20NC x 3/4" Lg. HHCS	40099
13 Actuator Pin Handle	FJ7985-1	49 3/8"-16NC x 3/4" Carriage Bolts	N/A
14 Actuator Pin	N121-1	50 Wire Grommet	FA7180-31
15 Retaining Pin	N119-3	51 1/4" Flat Washer.....	40795
16 Arm Restraint Spring	FJ7656-2	52 Spring Pin- Ø1/4" x 1-1/2" Lg. (Stainless)	14427
17 Bleeder Screw (Specify Manufacturer)	N/A	53 Hose Grommet	FA7180-32
18 Carriage Bumper	FA941	54 3/4" Spacer	FJ7871
19 Arm Restraint Pawl.....	N2121	55 Switch Bar Assembly	N415
20 Approach Bumper	FJ7391-1	56 1/4"-20NC Insert Locknut	40642
21 5/8"-11NC Nylon Insert Lock Nut.....	40743	57 1/4"-20NC x 2-3/4" HHCS	40114
22 Truarc #5304-75 Klipring for 3/4" Shaft	41411	58 1/4"-20NC Zinc Hex Nut	40627
23 Sheave	N377	59 Slave Control Panel	
24 Shim Kit	FA5112	LCD	FA7282
25 Sheave Cover	N119-1	Non-LCD	FA7283
26 1/4"-20NC x 3/8" Lg. PHMS Plated	40063	60 Master Control Panel	
27 Slider Block	FJ7360	1Ø/LCD	FA7274
28 3/4" Concrete Anchor	FJ7380	1Ø/Non-LCD.....	FA7279
29 1-1/2" O.D. x .760-.770" I.D. x .045" Bushing ..	41388	3Ø/LCD	FA7280
30 Wiring Chase.....	FA928	3Ø/Non-LCD.....	FA7281
31 #8-32 Type B x 5/8" Lg. PHTS.	41457	61 5/16" - 18NC x 3/8" PHMS	N/A
32 Horse Shoe Shim	FJ716-6	62 Overhead Mounting Bracket.....	N439
33 Front Shim	FJ659-3	63 Tool Holder	FA5191
34 Spotting Wheel Dish Kit	FF729	64 L.H. Overhead (Outer)	N480-1
35 1/4" External Tooth Lockwasher	40779	65 R.H. Overhead (Inner)	N481-1
36 3/8"-16 NC x 3/4" Long Flanged HHCS	40124	66 Slave Control Cable Extension - 4'	
37 Arm Restraint Kit (1 arm).....	*N2148	EH-1 MODEL.....	FA7180-42
38 Overhead Hose		EH-2 MODEL.....	FA7180-43
Standard Height.....	N369	EH-4 MODEL.....	FA7180-44
EH-1 MODEL.....	N371	67 Cutoff Switch Assembly	N413
EH-2 MODEL.....	N371	Cutoff Switch	N413-1
EH-4 MODEL (S10i only).....	N370		

Note: Standard hardware items should be purchased from local hardware source when possible.

CAUTION Care should be taken to use hardware equal to that specified in this listing. (If grade is not specified, use Grade 2 minimum.)



***Notes: Arm Restraint Kit (1 Arm)**

*Includes items 13, 14, 15, 16, 19 & 52. Also includes Restraint Gears and attaching hardware (items 21, 22 & 23) from Arm Detail section.

1. Front Outer Arm
 - A10iNB (50X/51X/58X Series) *N2175-1
 - A10i (50X/51X/58X Series) *N2172-1
 - A10i (5NX Series) *N2175-1
 - S10i (50X/51X/58X Series) *N2174-1
2. Rear Outer Arm
 - A10iNB (50X/51X/58X Series) *N2177-1
 - A10i (50X/51X/58X/5NX Series) *N2173-1
 - S10i (50X/51X/58X Series) *N2174-1
3. Front Inner Arm Assembly (Includes Flip-Up Adapters)
 - A10iNB (50X Series) *N2175-2
 - A10i (50X Series) *N2172-2
 - A10i (5NX Series) *N2175-2
 - S10i (50X Series) *N2174-2
4. Rear Inner Arm Assembly (Includes Flip-Up Adapters)
 - A10iNB (50X Series) *N2174-2
 - A10i (50X/5NX Series) *N2173-2
 - S10i (50X Series) *N2174-2
5. Front Inner Arm
 - A10iNB (51X Series) *N2181-1
 - A10i (51X Series) *N2178-1
 - S10i (51X Series) *N2180-1

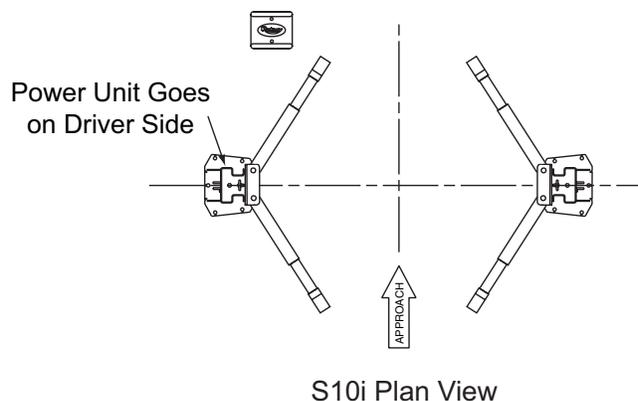
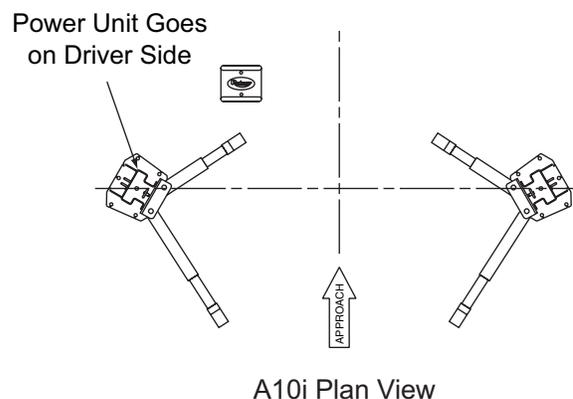
Front Inner Arm

 - A10iNB (58X Series) *N2210-1
 - A10i (58X Series) *N2207-1
 - S10i (58X Series) *N2211-1
6. Rear Inner Arm
 - A10iNB (51X Series) *N2180-1
 - A10i (51X Series) *N2179-1
 - S10i (51X Series) *N2180-1

Rear Inner Arm

 - A10iNB (58X Series) *N2211-1
 - A10i (58X Series) *N2208-1
 - S10i (58X Series) *N2211-1
7. Front Outer 3-Stage Arm (5GX Series) *N2224-1
8. Front Middle 3-Stage Arm (5GX Series) *N2220-10
9. Front Inner 3-Stage Arm (5GX Series) *N2220-6
10. Rear Outer 3-Stage Arm (5GX Series) *N2225-1
11. Rear Inner 3-Stage Arm (5GX Series) *N2225-4
12. Stop Bolt Assembly N219
 - 3/8" Internal Tooth Washer 40843
 - 3/8"-16NC x 5/8" Lg. HHCS Grade 8 40155
13. 3-Stage Adapter Assembly FJ6191
14. Adapter Assembly FJ6182
 - Rubber Pad FJ6158-4
15. Low Profile Adapter Assembly FJ6202
16. Adapter Swivel Pin FJ79-6
17. High Step Adapter FJ6177
18. Low Step Adapter FJ6178
19. 3/32" Hog Ring for 1/2" Shaft (8 req'd) FJ671-6
20. Adapter Pin FJ6179

21. Arm Restraint Gear N2122
22. 3/8" Spring Washers 40818
23. 3/8"-16NC x 1-1/2" HHCS Grade 5 40200



***Notes: 50X, 51X, 58X, 5GX or 5NX Series?**

To find out if you have a **50X, 51X, 58X, 5GX or 5NX** series arms look at the **last (3) numbers on the end** of your lift model number.

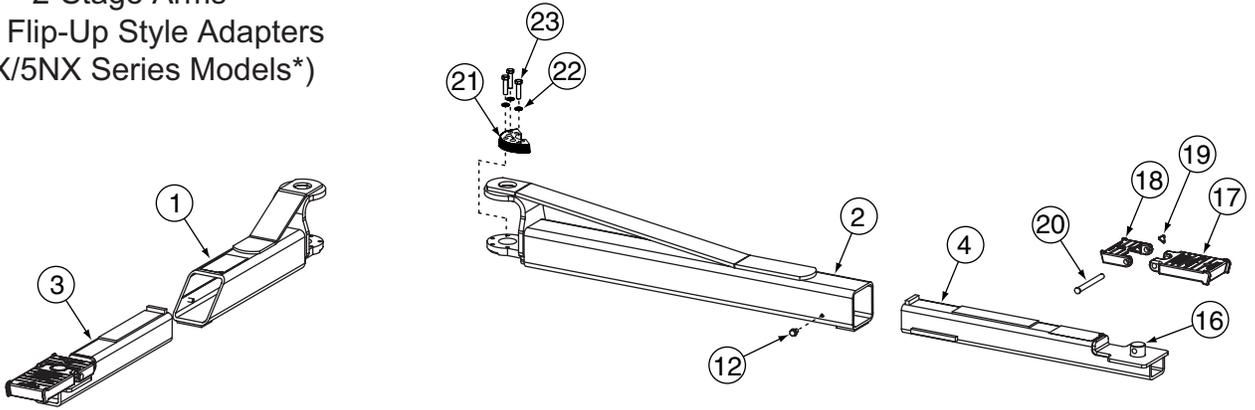
EXAMPLE: A10iPN**585** would be a **58X Series** model.



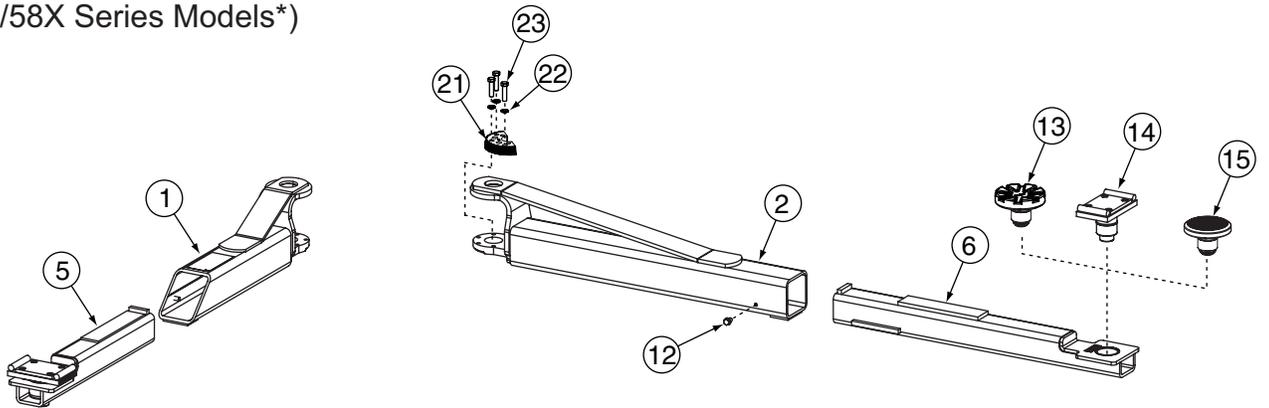
Model number can be found on a tag on the side of the lift. The "X" is a variable number used to fill the place of the actual last number on your lift model number tag.

Arm Detail

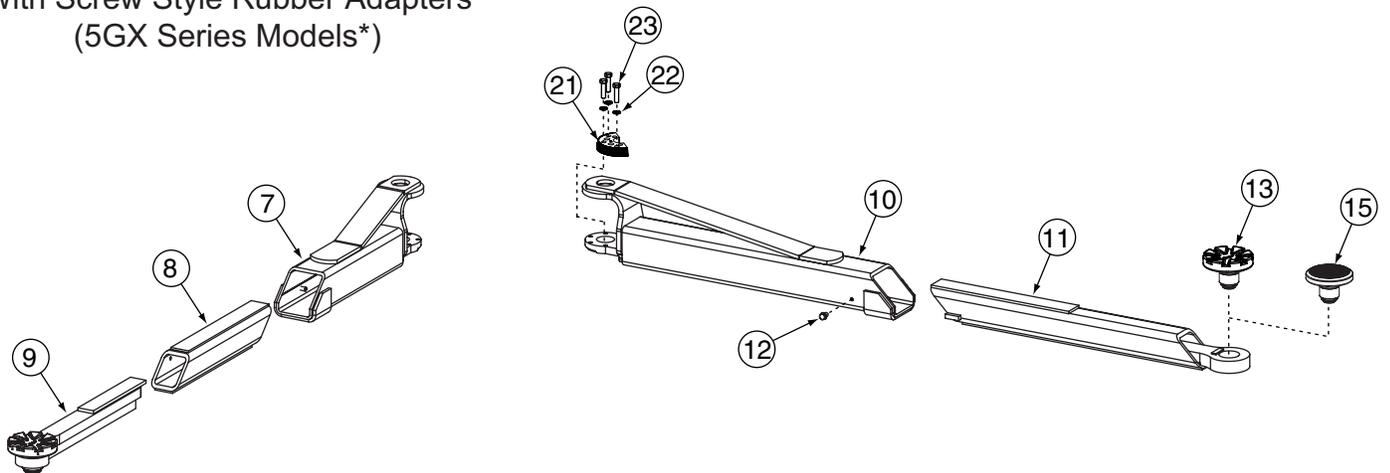
2-Stage Arms
With Flip-Up Style Adapters
(50X/5NX Series Models*)

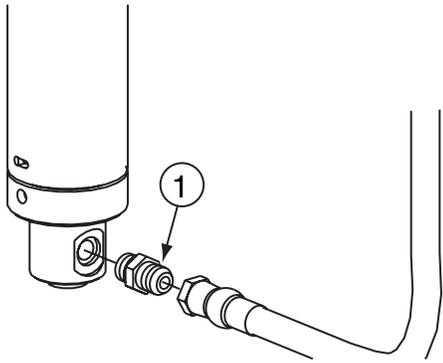


2-Stage Arms
With Screw Style Rubber Adapters
(51X/58X Series Models*)



3-Stage Arms
With Screw Style Rubber Adapters
(5GX Series Models*)

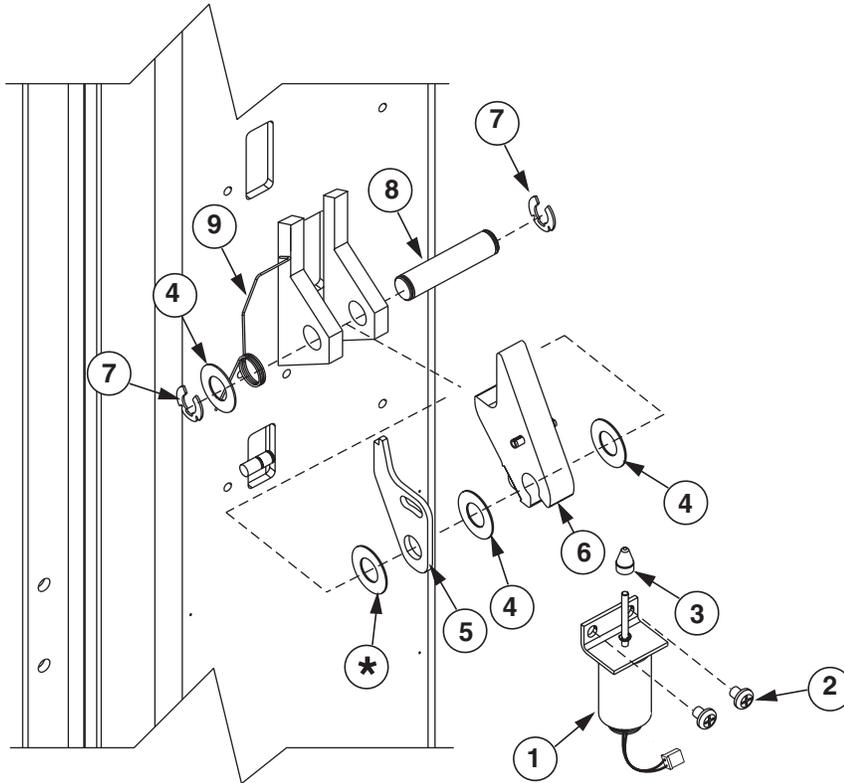




CYLINDER HOSE ADAPTER DETAIL

ITEM	DESCRIPTION	PART
1	Straight Adapter	FJ7352-3

SOLENOID / LOCKING LATCH ASSEMBLY



LOCKING LATCH DETAIL PARTS LIST

ITEM	DESCRIPTION	PART
1	Solenoid	N613
2	5/16"-18NC x 3/8" PHMS	40227
3	Slider	N613-1
4	1-1/2" O.D. x 3/4" I.D. x .045 Mach. Bush.	41388
5	Latch Control Plate	N613-3
6	Locking Latch	N616
7	Truarc Klipring #5304-75 for 3/4" Shaft	41411
8	Latch Shaft	FJ7382-34
9	Latch Spring	N613-2

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DATE REV. CHANGE MADE
08/11/05 D Added FJ6202 Low Profile Adapter Assembly.

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