ATEC, INC.

815 E. TONTO STREET PHOENIX, AZ 85034-4028 U.S.A.

Phone (800)547-1574, (602)253-3921 Fax (602)253-2585

MATERIAL SAFETY DATA SHEET

MSDS -1-

Product Name:

ERL-170 ENVELOPE (BAG) RELEASE LUBRICANT

(WATER BASE, NON-SILICONE)

Manufacture's Name:

ATEC, Inc.

815 East Tonto Street Phoenix, Arizona 85034

(602) 253-3921 (800) 547-1574

Fax: (602) 253-2585

Date Prepared or Revised:

5-23-12

Isoprofanol (IPA alcohol)

CAS Number:

67-63-0

Exposure Limits in Air:

Not Hazardous per OSHA 1910.1200

PTFE (Teflon)

CAS Number:

9002-88-0 9002-88-4

Exposure Limits in Air:

Not Hazardous per OSHA 1910.1200

Water (H20)

CAS Number:

4151-50-2

Exposure Limits in Air:

Not hazardous per OSHA 1910.1200

Balance Proprietary

Trade Secret:

Compound

Exposure Limits in Air:

Not Hazardous per OSHA 1910.1200

NPCA-HMIS NFPA 704 HEALTH 1 1 FLAMMABILITY 0 0 REACTIVITY 0 0

4=Severe 3=Serious 2=Moderate

1=Slight

0=Minimal

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-----III. PHYSICAL PROPERTIES-----

Vapor Density (air=1):

>1 N/A

Melting Point or Range F.: Specific Gravity:

8 lb per Gallon (72F)

Solubility in Water:

100%

Boiling Point or Range:

Same as Water Same as Water

Evaporation Rate: Vapor Pressure mmHg @ 20 degrees C.:

Same as Water

Appearance and Oder:

Light Blue Liquid, Essentially Odorless

How top Detect this Substance:

(Warning properties of this substance

as a gas, vapor, dust or mist):

Mild Rubbing Alcohol Odor

-----IV. FIRE HAZARD INFORMATION-----

Flash Point, degrees F. (give method):

ASTM D-56 127.0 F., TCC

Auto Ignition Temperature, degrees F.:

N/A

Flammable Limits in Air, Volume %:

Lower (Lel) N/A Upper (Lel) N/A

Special Fire Fighting Procedures:

Self-contained breathing apparatus with full face piece

Unusual Fire and Explosion Hazards:

-----V, HEALTH HAZARD INFORMATION-----------

While the IPA alcohol in this formula is highly diluted with water (H2O), the following effects should be noted:

Inhalation:

May cause irritation of the nose and throat. Exposure to high concentrations has a narcotic

effect producing symptoms of drowsiness.

Ingestion:

May cause drowsiness, unconscious and death, gastro-intestinal pain, cramps, nausea, and

diarrhea may result.

Skin Contact:

Has a de fatting action of the skin that can cause irritation. May cause stinging and

a burning effect.

Chronic Exposure: Prolonged contact with the skin may cause mild irritation, drying, or contact dermatitis may

Note:

Persons with pre-existing skin disorders or eye problems or impaired respiratory function

FIRST AID:

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

In gestation: Give water to drink. Induce vomiting if medical help is not readily available. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Skin Exposure: Remove any contaminated clothing. Wash skin with soap and water or mild detergent for at least 15 minutes. Get medical attention if irritation develops or persists.

Eye Exposure: Wash eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention.

Toxicity: (RTECES, 1986) ALCOHOL ONLY. Oral rat LD50: 5840 mg/kg. Shin rabbit LD50: 13gm/kg. Inhalation rat LD50: 16000 ppm/8h.

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| MISDS EXE-170 |
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| Suspected Cancer Agent: None. ERL-170 ingredients are not found in the lists: Federal OSHA, NTP and IARC. |
| Medical Conditions Aggravated by Exposure: See health effects or risks above. |
| VI. REACTIVITY DATA |
| Stability: Stable. |
| Incompatibility (Materials to Avoid): Strong Oxidants. |
| Hazardous Combustion or Decomposition Products: N/A |
| Hazardous Polymerization: Will Not Occur |
| Conditions to Avoid: Contact with liquid chlorine, concentrated oxygen, sodium hypochlorite or calcium hypochlorite. |
| VII. SPILL, LEAK or DISPOSAL PROCEDURES |
| Steps to be taken if Material is Released or Spilled: Keep people away. Recover free product with sand, earth, or other suitable absorbent. |
| Waste Disposal Method: Shovel into plastic or steel container. |
| Note: Disposal of all wastes in accordance with federal, state and local regulations. |
| VII. SPECIAL HANDLING INFORMATION |
| Ventilation and Engineering Controls: Use only with ventilation sufficient to prevent exceeding recommended exposure concentrations of vapor in air. |
| Respiratory Protection (Specify Type): Use supplied air respiratory protection in confined or enclosed spaces, if needed. |
| Eye Protection (Type): Use splash goggles or face shield when eye contact may occur. |
| Other Protective Equipment: Use chemical-resistant apron or other impervious clothing, if needed, to avoid contaminating regular clothing which could result in repeated skin contact. |
| Gloves (Specify Material): Use chemical-resistant gloves, if needed, to avoid skin contact. |

Work Practices, Hygienic Practices: Keep containers and storage containers closed when not in use. Do not store

near strong oxidants.

Handling and Storage Precautions: Minimize breathing vapor mist. Avoid repeated contact with skin. Remove and launder or dry-clean contaminated clothing before reuse. Remove and clean contaminated shoes. Cleanse skin thoroughly after contact before breaks and meals.

Avoid Build UP of Material: On equipment or floor to prevent slippage and possible injury.

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