



| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------|--|
| 3 | 3 | SI20810 | MIDDLE RAMP GUSSETT A |
| 2 | 1 | SI20690 | 14K RAMP CHOCK SHORT |
| 1 | 1 | FC5180-3 | HINGE PIPE |

| REV | CO NUM | DATE | BY |
|-----|---------|---------|---------|
| A | 6771.27 | 6-15-07 | KAK/BDM |
| - | 6771.1 | 1-12-07 | CJP/KAK |

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|--|--|------------------------------|
| TOLERANCE UNLESS OTHERWISE SPECIFIED: | | THIRD ANGLE PROJECTION |
| FRACTIONAL DIMENSIONS: ± 1/32" (< 12") | | DO NOT SCALE DRAWING |
| ± 1/16" (> OR = 12") | | UNLESS OTHERWISE SPECIFIED: |
| DECIMAL DIMENSIONS: ± .010" | | ALL DIMENSIONS IN INCHES |
| ANGULAR DIMENSIONS: ± 1° | | 1/32" MIN. CORNER BREAK |
| WELD BEAD SIZE: ± 1/8" ± 0 | | WELD BEAD LENGTH: ± 1/2" ± 0 |
| WELD BEAD POSITION: ± 1/2" | | REMOVE ALL BURRS |
| PAINT | | |
| NOTES: | | |
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|---|-----------------|
| 14K RAMP WELD SHORT | |
| ROTARY LIFT A COMPANY | |
| DRAWN CYP | SCALE 1:8 |
| APPROVED KAK | DATE 1-12-07 |
| SHEET 1 of 1 DRAWING NUMBER SI20689 | |