



ITEM	QTY	PART NO.	DESCRIPTION
3	3	S120811	MIDDLE EXT RAMP GUSSET
2	1	S120692	14K EXT RAMP CHOCK
1	1	FC5180-3	HINGE PIPE

REV	CO NUM	DATE	BY
A	6771.27	6-15-07	KAK/BDM
-	6771.1	1-12-07	CJP/KAK

TOLERANCE UNLESS OTHERWISE SPECIFIED:
 FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
 ± 1/16" (> OR = 12")
 DECIMAL DIMENSIONS: ± .010"
 ANGULAR DIMENSIONS: ± 1°
 WELD BEAD SIZE: ±1/8"-0 WELD BEAD LENGTH: ±1/2"-0
 WELD BEAD POSITION: ±1/2"

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:
 ALL DIMENSIONS IN INCHES
 1/32" MIN. CORNER BREAK
 REMOVE ALL BURRS

NOTES:

PAINT

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14K EXT RAMP WELD

ROTARY LIFT
 A DOVER COMPANY

DRAWN: CJP SCALE: 1:8 SHEET: 1 of 1
 DRAWING NUMBER: S120691

APPROVED: KAK DATE: 1-12-07