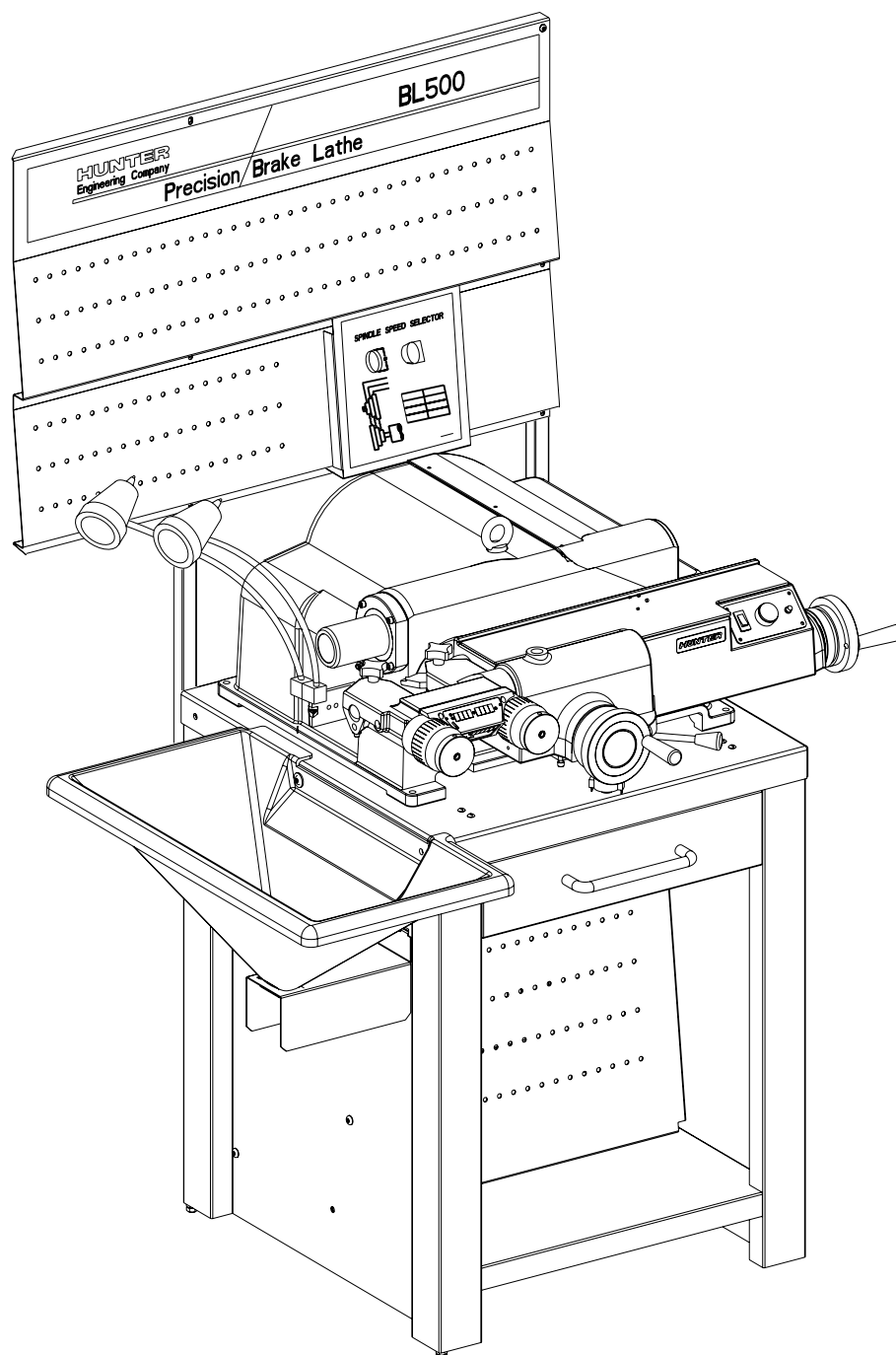
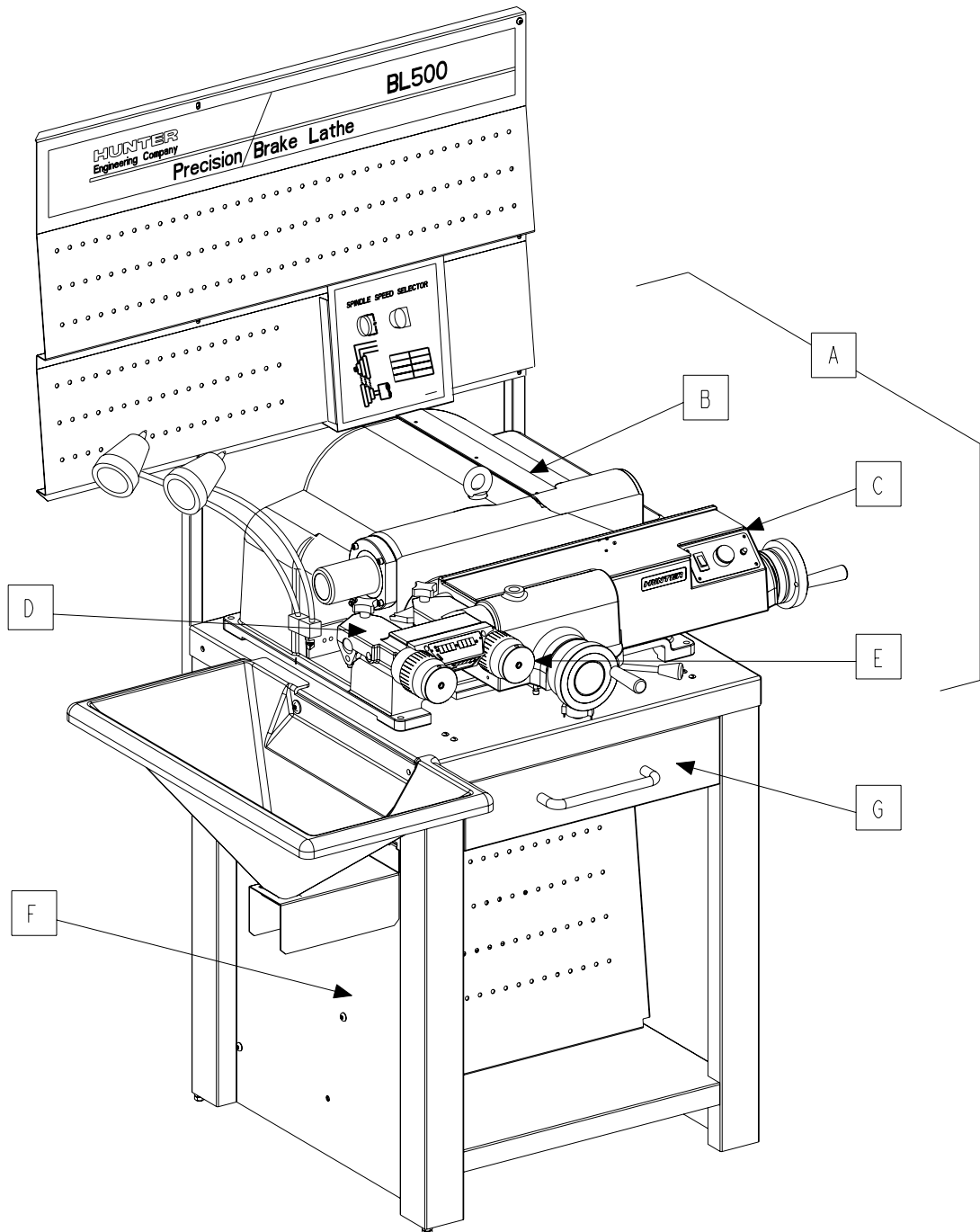




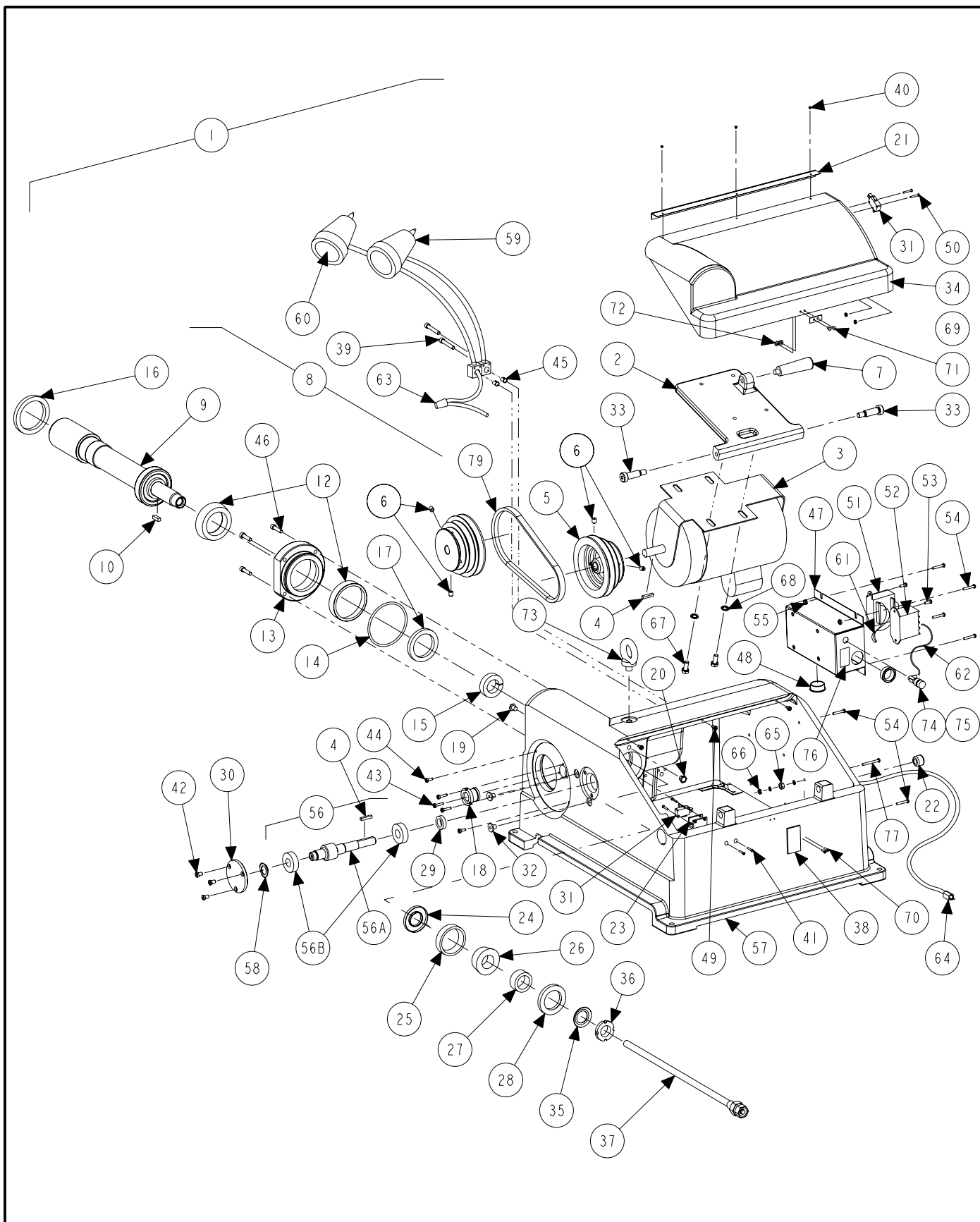
BL500 OFFCAR BRAKE LATHE

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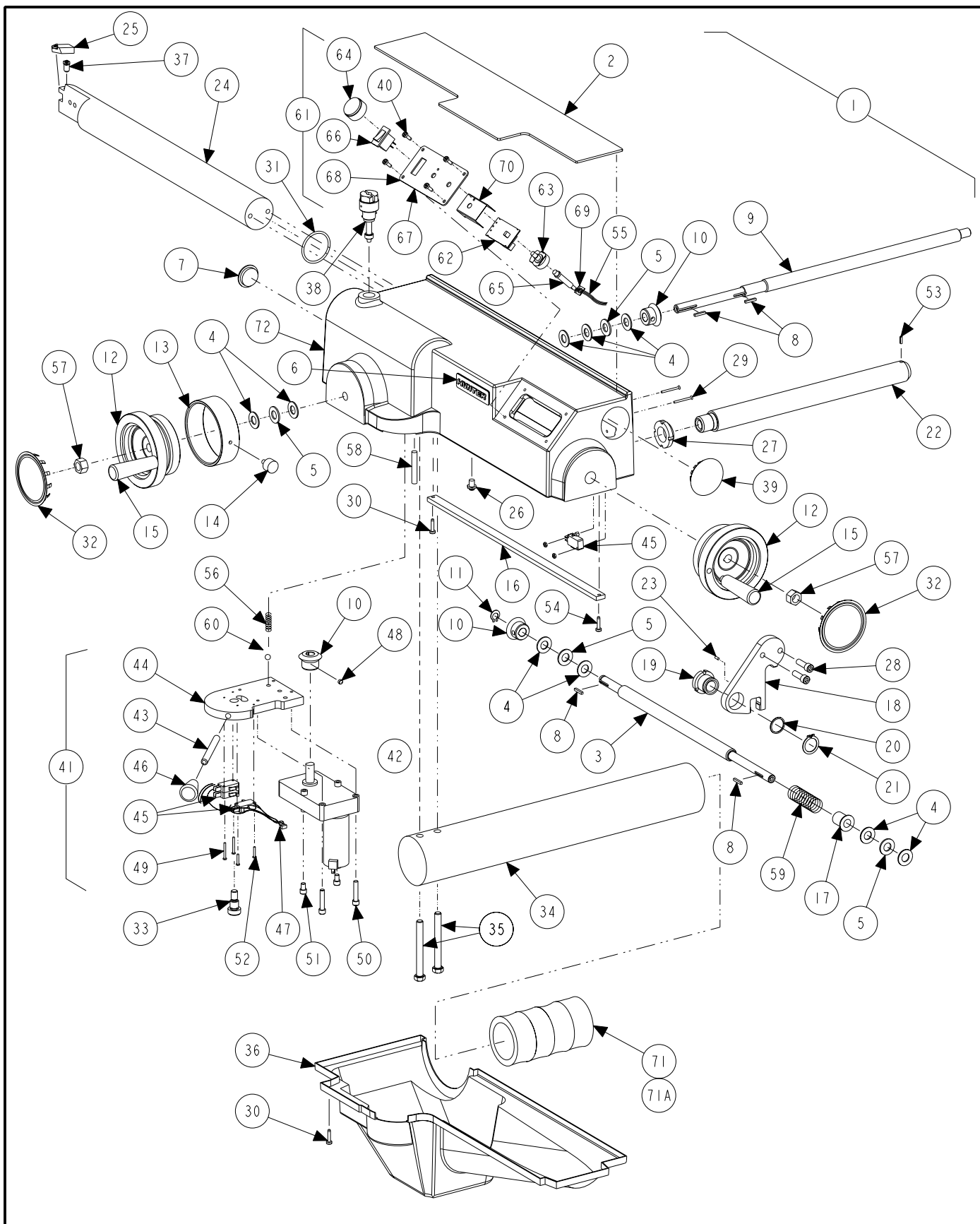
BL500 OFFCAR BRAKE LATHE
 REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

Index No.	Part Number	Description	105-324-1	105-325-1
A	105-325-1	OFFCAR BRAKE LATHE HOUSING WITH DIGICAL		1
OR	105-324-1	OFFCAR BRAKE LATHE HOUSING (Not Illustrated) (Consisting Of:)	1	
B	105-342-1	HOUSING, MAIN BL500 (Sheet 3)	1	1
C	105-343-1	HOUSING, FEED CONTROL BL500 (Sheet 4 & 6)	1	1
D	28-105-1	HOLDER, TWIN CUTTER ASSEMBLY (Sheet 5)	1	1
OR	34-134-1	KNOB, DEPTH OF CUT (Sheet 5)	2	
E	34-122-1	KNOB, ASSEMBLY (Sheet 5A)		2
F	CTN-862	BL500 BRAKE LATHE BENCH (Sheet 7)	1	1
G	20-1236-1	BL500 OPTIONAL DRAWER KIT (Sheet 7)	1	1
H	20-1361-1	STANDARD ACCESSORY KIT, BL500 (Not Illustrated) (Consisting Of:)	1	1
I	126-42-2	BELT, DRIVE 1/2" (Not Illustrated)	1	1
J	192-111-2	CONE, CENTERING 1.4-2.8 (Not Illustrated)	1	1
K	192-112-2	CONE, CENTERING 2.7-3.2 (Not Illustrated)	1	1
L	192-113-2	CONE, CENTERING 3.0-4.0 (Not Illustrated)	1	1
M	175-233-2	ADAPTOR, CLAMP CUP 4.5 (Not Illustrated)	2	2
N	175-231-2	ADAPTOR, CLAMP CUP 5.75 (Not Illustrated)	2	2
O	175-225-2	ADAPTOR, COLLET 1.2-1.3 (Not Illustrated)	1	1
P	175-226-2	ADAPTOR, COLLET 1.3-1.5 (Not Illustrated)	1	1
Q	175-227-2	ADAPTOR, COLLET 1.5-1.7 (Not Illustrated)	1	1
R	175-228-2	ADAPTOR, COLLET 1.7-2.0 (Not Illustrated)	1	1
S	175-229-2	ADAPTOR, COLLET 2.0-2.3 (Not Illustrated)	1	1
T	175-230-2	ADAPTOR, COLLET 2.3-2.5 (Not Illustrated)	1	1
U	46-439-2	SPACER, 1" ID x .5" LONG (Not Illustrated)	1	1
V	46-440-2	SPACER, 1" ID x 1" LONG (Not Illustrated)	1	1
W	46-441-2	SPACER, 1" ID x 2" LONG (Not Illustrated)	2	2
X	98-345-2	SPRING, COMPRESSION 1.687 ID (Not Illustrated)	1	1
Y	76-338-2	NUT, 1" ARBOR (Not Illustrated)	1	1
Z	97-394-2	SHAFT, 1" STUB ARBOR (Not Illustrated)	1	1
AA	175-185-2	ADAPTOR, CLIP-ON ROTOR SILENCER (Not Illustrated)	1	1
BB	175-186-2	ADAPTOR, PASSENGER CAR DRUM SILENCER (Not Illustrated)	1	1
CC	175-188-2	ADAPTOR, VENTED ROTOR SILENCER (Not Illustrated)	1	1
DD	175-189-2	ADAPTOR, SMALL ROTOR SILENCER (Not Illustrated)	1	1
EE	221-580-2	TOOL, CARBIDE INSERT (Not Illustrated)	1	1
FF	221-604-2	TOOL, WRENCH 5/16" (Not Illustrated)	1	1
GG	221-605-2	TOOL, WRENCH 1-3/8 x 1 (Not Illustrated)	1	1
HH	179-15-2	SHIELD, SAFETY GOGGLES (Not Illustrated)	1	1
II	179-27-2	SHIELD, BL500 EYE (Not Illustrated)	1	1
JJ	128-521-2	DECAL, SHORTAGE CLAIMS (Not Illustrated)	2	2



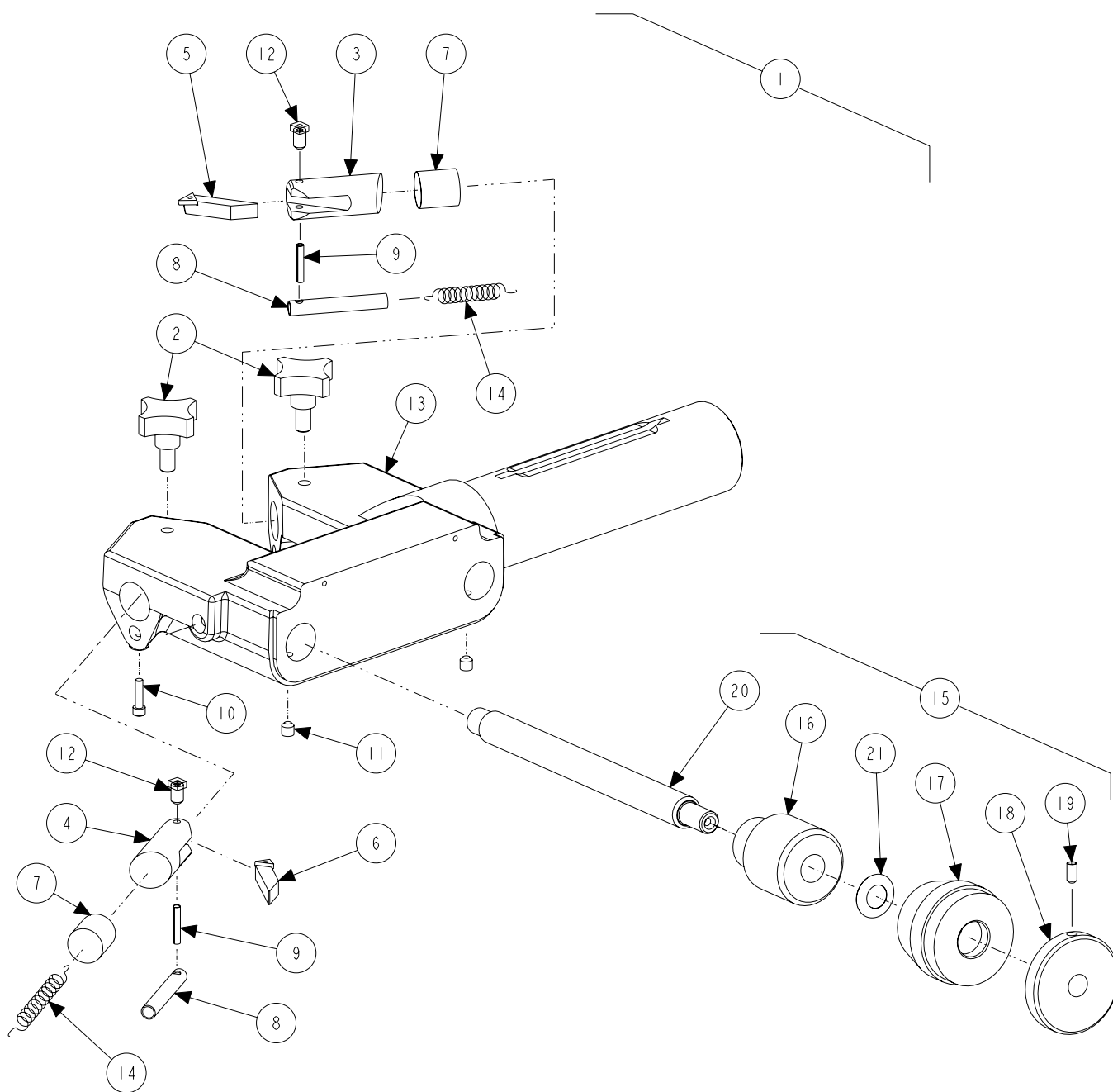
BL500 OFFCAR BRAKE LATHE
 REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

Index No.	Part Number	Description	Qty.	Index No.	Part Number	Description	Qty.
1	105-342-1	MAIN HOUSING (Consisting Of:)	1	57	105-340	HOUSING, BRAKE LATHE	1
2	72-298-2	BASE, BL500 SPINDLE MOTOR	1	58	98-355-2	SPRING, FINGER	1
3	129-194-2	MOTOR, 1 HP 1 PH 115/230V	1	59	35-100-2	LAMP, FLEXIBLE NECK 40W	2
4	28-71	KEY, 3/16 x 1 INCH LONG	2	60	35-99-2	LIGHT, 40W ROUGH SERVICE	2
5	107-95-2	PULLEY, 3-GROOVE	2	61	37-462-1	WIRE, MAIN HOUSING BL500 ASSEMBLY	1
6	74-380-2	SOCKET SET SCREW 5/16-18 x .38	4	62	37-467-1	WIRE, POWER JUMPER	1
7	142-116-2	PLASTIC HANDLE, REVOLVING	1	63	21-27-2	CONNECTOR, SCOTCHLOCK TYPE Y	2
8	97-396-1	SHAFT, BL500 SPINDLE (Consisting Of:)	1	64	38-855-1	CABLE ASSEMBLY, BRAKE LATHE POWER	1
9	97-393-2	SHAFT, BL500 SPINDLE	1	65	76-343-2	NUT, LOCK 8-32 NYLON INSERT	1
10	28-100	KEY, 1/4 x 3/4 LONG	1	66	76-262-2	NUT, LOCK 8-32 NYLON INSERT	1
11	99-108-2	GEAR, 46T, 15:1 GEAR	1	67	74-20-2	HEX HEAD CAP SCREW 5/16-18 x .75	4
12	130-147-2	BEARING, TAPERED ROLLER 50MM	1	68	77-32-2	WASHER, LOCK 5/16	4
13	53-110-2	CAP, SPINDLE BEARING	1	69	76-22-2	NUT, HEX 4-40	2
14	124-131-2	SEAL, O-RING 84MM x 3MM	1	70	75-528-2	FLAT HEAD MACHINE SCREW 4-40 x .50	2
15	217-47-2	COLLAR, 1.125 DIA. SHAFT	1	71	48-22-2	RIVET, BLIND 1/8 x 3/8	2
16	124-130-2	SEAL, 62MM SHAFT	1	72	77-17-2	WASHER, FLAT 6MS ZP	2
17	124-132-2	SEAL, 50MM SHAFT	1	73	216-45	HOOK LIFTING EYE	1
18	76-335-2	NUT, LOCK .969-32 N-05	1	74	33-104-2	FUSE HOLDER	1
19	145-333-2	FITTING - GREASE, DRIVE-IN	1	75	33-110-2	FUSE, 15 AMP SLO-BLO	1
20	136-65-2	FILTER, BREATHING VENT	1	76	128-586-2	DECAL, 15A FUSE	1
21	160-43-2	HINGE, MAIN COVER BL500	1	77	75-131-2	ROUND HEAD MACHINE SCREW 8-32 x 1.50	1
22	59-54-2	STRAIN RELIEF, HEYCO #3452	1	78	128-550-2	DECAL, DRAWBAR SERVICE (Not Illustrated)	1
23	14-840-2	BRACKET, LIMIT SWITCH	1	79	126-42-2	BELT, DRIVE 1/2 V	1
24	124-129-2	SEAL, 1.125 SHAFT	1	80	18-411-2	SWITCH FOR LAMP	2
25	130-148-2	BEARING, RACE 2.441 OD	1	81	77-14-2	WASHER, LOCK 8 INT TOOTH	2
26	130-149-2	BEARING, 1.125 DIA. TAPERED	1	82	130-150-2	BEARING, 17MM SINGLE ROW RADIAL	2
27	46-438-2	SPACER, BEARING PRELOAD	1	83	76-259-2	NUT, INSERT 4-40	2
28	124-128-2	SEAL, 1.625 SHAFT	1				
29	124-127-2	SEAL, .17MM SHAFT	1				
30	53-109-2	CAP, WORM COVER	1				
31	18-405-2	SWITCH, LIMIT	2				
32	74-384-2	BOLT, SAE #2 PORT PLUG 5/16-24	2				
33	74-382-2	BOLT, SHOULDER 1/2 x 1.25	2				
34	69-929-2	COVER, MAIN HOUSING	1				
35	77-258-2	WASHER, LOCK 1 W-05	1				
36	76-334-2	NUT, FEEDNUT 3/4-10 ACME	1				
37	57-597-3	DRAWBAR, BL500	1				
38	144-64-2	LATCH, PLASTIC DRAW	1				
39	75-250-2	SOCKET HEAD CAP SCREW 1/4-20 x 1.50	4				
40	48-88-2	RIVET, BLIND 1/8 X 1/8	3				
41	75-80-2	ROUND HEAD MACHINE SCREW 8-32 x .6	4				
42	75-535-2	LOW HEAD SOCKET CAP SCREW 1/4-20 x .3	3				
43	75-529-2	SELF TAPPING SCREW 8-32 x .75	3				
44	75-534-2	SELF TAPPING SCREW 8-32 x .50	2				
45	113-126-2	BUSHING	2				
46	75-239-2	SOCKET HEAD CAP SCREW 1/4-20 x 1	4				
47	69-935-1	COVER, ELECTRICAL COVER	1				
48	113-40-2	BUSHING, CABLE	2				
49	75-543-2	SELF TAPPING SCREW 8-32 x .38	3				
50	75-537-2	ROUND HEAD MACHINE SCREW 4-40 x .7	2				
51	40-161-2	TRANSFORMER	1				
52	18-406-2	RELAY, 24VAC	1				
53	75-26-2	ROUND HEAD MACHINE SCREW 8-32 X .5	4				
54	75-186-2	ROUND HEAD MACHINE SCREW 8-32 x 1	6				
55	76-23-2	NUT, HEX 8-32	6				
56	99-109-1	WORMSET (Consisting Of:)	1				
56A	99-107-2	WORM	1				
56B	130-150-2	BEARING, 17MM RADIAL	2				



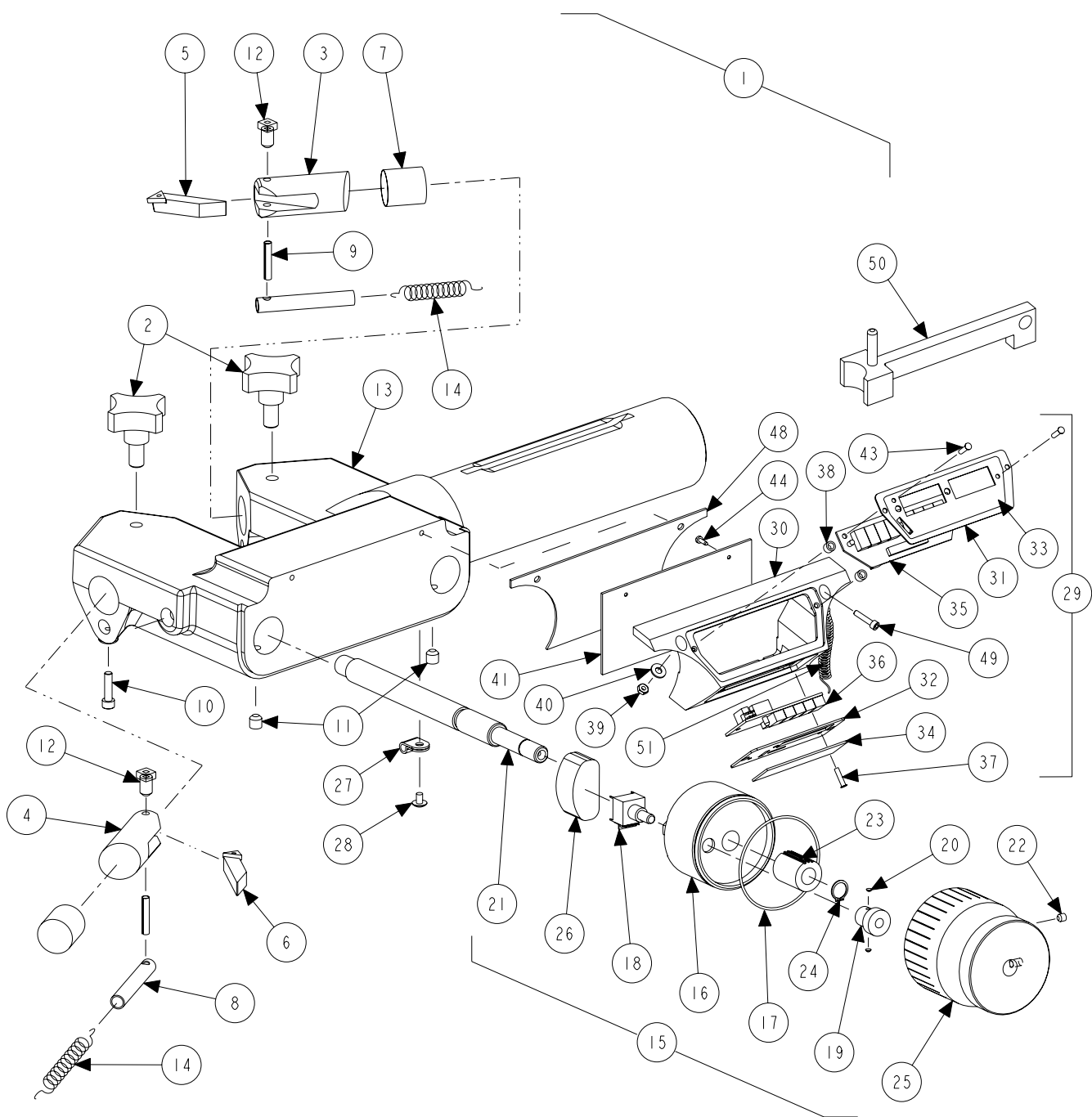
BL500 OFFCAR BRAKE LATHE
 REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

Index No.	Part Number	Description	Qty.	Index No.	Part Number	Description	Qty.
1	105-343-1	HOUSING, FEED CONTROL	1	57	76-333-2	NUT, LOCK 1/2-13	2
2	64-121-2	PAD, TOOL REST	1	58	135-307-2	PIN, SPRING 5/16 DIA. x 2.0	1
3	97-387-2	SHAFT, DRUMFEED SCREW	1	59	98-346-2	SPRING, COMPRESSION .720 OD	1
4	77-257-2	WASHER, THRUST 1/2	9	60	130-127-2	BEARING, 5/16 DIA. 44- SS GR25	1
5	130-146-2	BEARING, THRUST 1/2 SHAFT	4	61	171-147-1	PANEL, CONTROL BL500 (Consisting Of.)	1
6	24-56-2	NAMEPLATE, HUNTER	1	62	45-851-1	PCB, BL500 FEED CONTROL	1
7	53-114-2	CAP, 1-1/8 HOLE PLUG	1	63	91-18-2	POT, 100K OHMS, 1/4 INCH SHAFT	1
8	28-101	KEY, 1/8 x 3/4 LONG	4	64	34-144-2	KNOB, CONTROL WITH INDICATOR	1
9	97-388-2	SHAFT, CROSSFEED SCREW	1	65	35-101-2	LED, RED PANEL MOUNT	1
10	99-99-2	GEAR, MITER 1/2	3	66	18-407-2	SWITCH, ROCKER	1
11	112-15-2	SNAP RING, #5133-50	1	67	171-146	PANEL, FEED CONTROL	1
12	34-133-2	KNOB, HANDWHEEL	2	68	128-598-2	OVERLAY, BL500 FEED CONTROL	1
13	106-104-2	SLEEVE, MICROMETER INDEX	1	69	28-107-2	FASTENER, PUSH ON .30 DIA.	1
14	34-137-2	KNOB, KNURLED THUMB SCREW	1	70	14-852	BRACKET, BL500 FEED CONTROL	1
15	142-116-2	HANDLE, PLASTIC REVOLVING	2	71	69-930-2	COVER, MAIN SUPPORT SHAFT	1
16	57-595-2	BAR, FEED GUIDE	1	71A	69-1015-2	COVER, BRAKE LATHE SPRING	1
17	113-208-2	BUSHING, .50 ID x .75 OD x 1	1	72	105-341	HOUSING, FEED CONTROL	1
18	51-1572-2	PLATE, FEED GUIDE	1				
19	76-335-2	NUT, FEEDNUT 3/4-10 ACME	1				
20	98-351-2	DISC, SPRING 1.0 ID	1				
21	112-88-2	SNAP RING TRUARC 5100-100	1				
22	97-390-2	SHAFT, SMALL SUPPORT	1				
23	135-214-2	PIN, SPRING 1/8 x 7/16 LONG	1				
24	57-596-2	BAR, DRUM BORING	1				
25	221-603-2	TOOL, INSERT HOLDER, DRUM	1				
26	145-333-2	GREASE FITTING, DRIVE-IN	1				
27	76-334-2	NUT, LOCK .969-32 N-05	1				
28	74-12-2	SOCKET HEAD CAP SCREW 5/16-18 x 1	2				
29	75-531-2	FLAT HEAD MACHINE SCREW 4-40 x 1.25	2				
30	75-529-2	SELF TAPPING SCREW 8-32 x .75	9				
31	124-135-2	O-RING 1/8 x 2 OD.	1				
32	53-112	CAP, 3 INCH HOLE	2				
33	74-381-2	BOLT, SHOULDER 1/2 x 50	1				
34	97-391-2	SHAFT, MAIN SUPPORT	1				
35	74-383-2	HEX HEAD CAP SCREW 3/8-16 x 3.50	2				
36	69-928-2	COVER, FEED HOUSING	1				
37	74-379-2	SQUARE SET SCREW 5/16-18 x .31 CUP	1				
38	34-139-1	KNOB, DETENT ASSEMBLY	1				
39	53-113	GREY CAP, 2 INCH HOLE	1				
40	75-534-2	SELF TAPPING SCREW 8-32 x .50	4				
41	51-1574-1	PLATE, FEED MOTOR ASSEMBLY (Consisting of)	1				
42	129-195-2	MOTOR, 24V DC 9 RPM GEAR MOTOR	1				
43	134-99-2	STUD, 3/8-16 x .375	1				
44	51-1571-2	PLATE, SHIFT SELECTOR	1				
45	18-405-2	SWITCH, LIMIT	4				
46	34-141-2	KNOB, BLACK PLASTIC BALL	1				
47	37-463-1	WIRE, FEED MOTOR BL500 ASSEMBLY	1				
48	74-397-2	SOCKET SET SCREW 5/16-18 x .31 CUP	1				
49	75-217-2	ROUND HEAD MACHINE SCREW 4-40 x 1	2				
50	75-532-2	SOCKET HEAD CAP SCREW 10-32 x 1.25	2				
51	75-533-2	SOCKET HEAD CAP SCREW 10-32 x 1.5	2				
52	75-75-2	ROUND HEAD MACHINE SCREW 4-40 x .63	2				
53	135-51-2	PIN, ROLL 5/32 x 3/4	1				
54	76-22-2	NUT, HEX 4-40	2				
55	37-464-1	FEED CONTROL WIRING HARNESS	1				
56	98-347-2	SPRING, COMPRESSION .30 OD	1				



TWIN CUTTER WITHOUT DIGICAL
105-324-1 Only

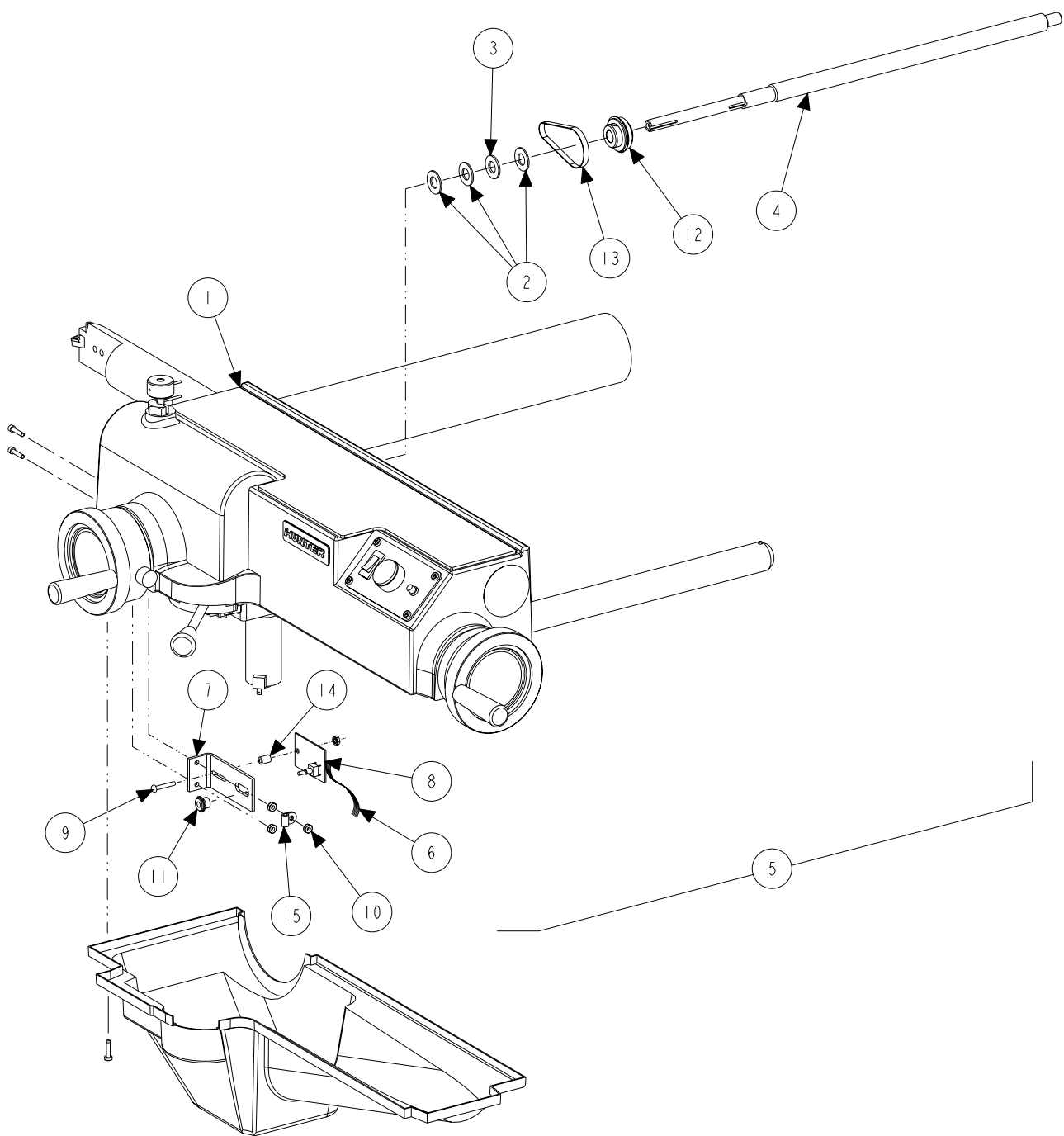
Index No.	Part Number	Description	Qty.
1	28-105-1	TWIN CUTTER ASSEMBLY HOLDER (Consisting Of:)	1
2	34-142-2	KNOB, FOUR ARM 3/8-16	2
3	57-598-2	BAR, TOOLHOLDER RIGHT	1
4	57-599-2	BAR, TOOLHOLDER LEFT	1
5	221-582-2	TOOL, INSERT HOLDER RIGHT	1
6	221-581-2	TOOL, INSERT HOLDER LEFT	1
7	53-115-2	CAP HOLE PLUG 5/16-18 X .50	2
8	16-626-2	TUBE, SPRING HOLDER	2
9	135-16-2	SPLIT PIN 3/16 x 1	2
10	75-83-2	SOCKET HEAD CAP SCREW 10-32 x .75	2
11	75-191-2	SOCKET SET SCREW 5/16-18 x 5/16	2
12	74-379-2	SQUARE SET SCREW 5/16-18 x .50	2
13	28-104	HOLDER, TWIN CUTTER	1
14	98-349-2	SPRING, EXTENSION .240 OD	2
15	34-134-1	KNOB, DEPTH OF CUT (Consisting Of:)	2
16	113-207-2	BUSHING, ADJUSTING SHAFT	1
17	217-45-2	COLLAR, MICROMETER SCALE	1
18	34-135-2	KNOB, DEPTH ADJUSTING	1
19	75-530-2	SOCKET SET SCREW 10-32 x .25	1
20	97-389-2	SHAFT, DEPTH ADJUSTING	1
21	98-348-2	SPRING, FINGER .846 OD	1
22	135-227-2	PIN, ROLL 3/16 x 5/8 (Not Illustrated)	1
23	128-309-2	DECAL, DISCONNECT POWER DANGER (Not Illustrated)	1
24	128-550-2	DECAL, BL500 DRAWBAR SERVICE (Not Illustrated)	1
25	128-562-2	DECAL, READ LATHE MANUAL (Not Illustrated)	1
26	128-563-2	DECAL, RISK OF INJURY (Not Illustrated)	1
27	128-564-2	DECAL, RISK OF FIRE (Not Illustrated)	1
28	24-119-2	NAMEPLATE, SHIFT SELECTOR (Not Illustrated)	1
29	48-88-2	RIVET, BLIND 1/8 x 1/8 (Not Illustrated)	2
30	24-51-2	NAMEPLATE, HUNTER MODEL & PART (Not Illustrated)	1
31	128-582-2	DECAL, UL 987 (Not Illustrated)	1
32	128-586-2	DECAL, 15A FUSE (Not Illustrated)	1



TWIN CUTTER WITH DIGICAL HOUSING
105-325-1 ONLY

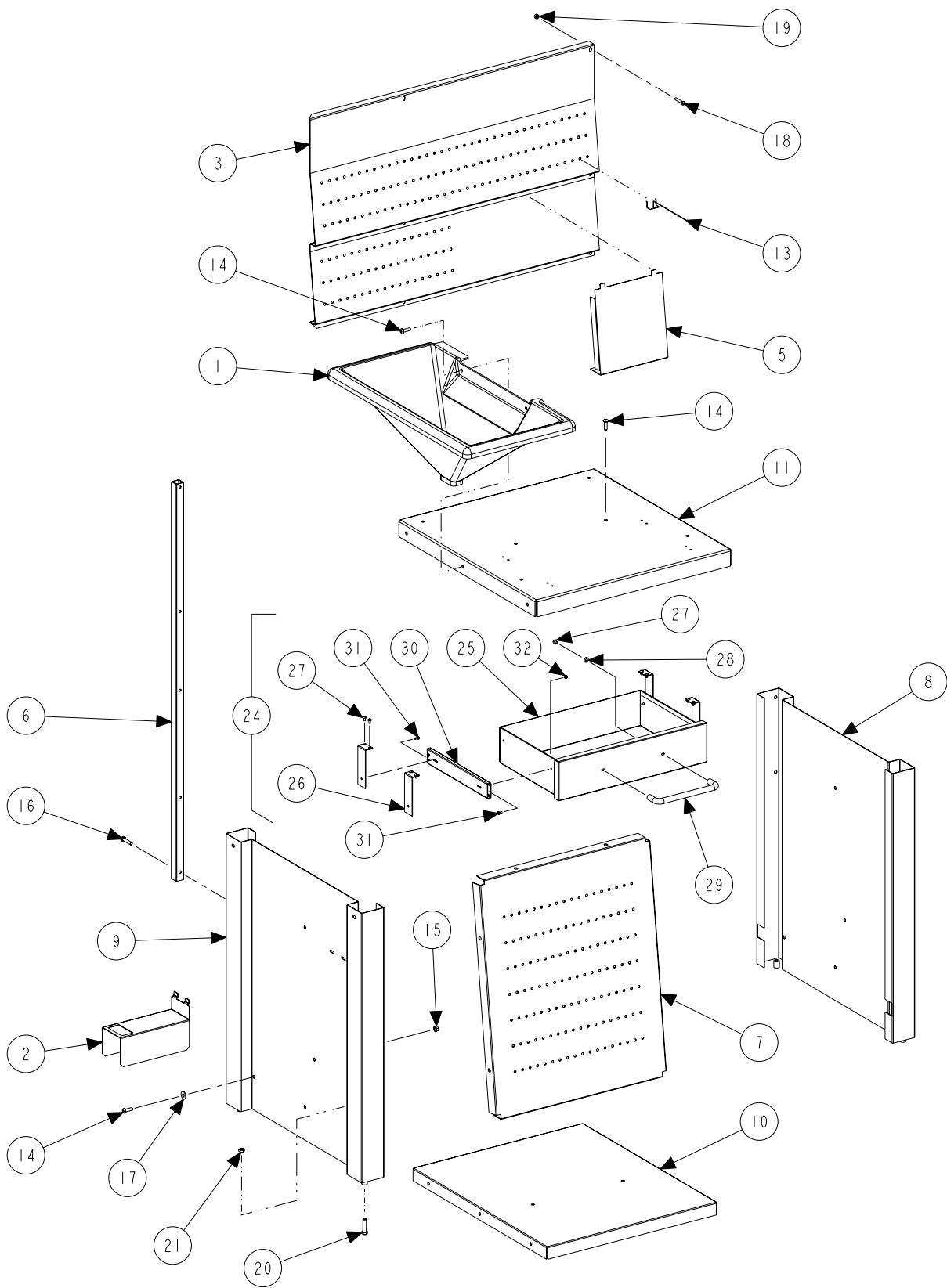
PARTS DESCRIPTION LISTING

Index No.	Part Number	Description	Qty.
1	28-110-1	TWIN CUTTER ASSEMBLY HOLDER (Consisting Of:)	1
2	34-142-2	KNOB, FOUR ARM 3/8-16	2
3	57-598-2	BAR, TOOLHOLDER RIGHT	1
4	57-599-2	BAR, TOOLHOLDER LEFT	1
5	221-642-2	TOOL, INSERT HOLDER RIGHT	1
6	221-641-2	TOOL, INSERT HOLDER LEFT	1
7	53-115-2	CAP 5/16-18 X .50	2
8	16-626-2	TUBE, SPRING HOLDER	2
9	135-16-2	SPLIT PIN 3/16 x 1	2
10	75-83-2	SOCKET HEAD CAP SCREW 10-32 x .75	2
11	75-191-2	SOCKET SET SCREW 5/16-18 x 5/16	2
12	74-379-2	SQUARE SET SCREW 5/16-18 x .5	2
13	28-109-002	HOLDER, TWIN CUTTER	1
14	98-349-2	SPRING, EXTENSION .240 OD	2
15	34-122-1	KNOB ASSEMBLY (105-325-1 Only) (Consisting Of:)	2
16	113-192-2	BUSHING, KNOB	1
17	124-116-2	O-RING SIZE 36 VITON	1
18	181-33-2	ENCODER	1
19	99-94-2	PINION	1
20	75-150-2	SOCKET SET SCREW 6-32 x 1/8	2
21	97-362-2	SHAFT ADJUSTING	1
22	75-109-2	SOCKET SET SCREW 10-32 x 3/16	1
23	99-93-2	GEAR	1
24	112-77-2	SNAP RING, TRUARC 5100-438	1
25	34-121-2	KNOB	1
26	124-118-2	SEAL	1
27	12-122-2	CLAMP, 1/8 DIA.	1
28	75-345-2	TRUSS HEAD MACHINE SCREW 8-32 x 1/4	1
29	105-319-1	HOUSING, BRAKE LATHE ASSEMBLY (Consisting Of:)	1
30	149-237-2	FRAME, DISPLAY BRAKE LATHE	1
31	171-143-1	PANEL, ROTRO BRAKE LATHE	1
32	171-144-1	PANEL, DRUM BRAKE LATHE	1
33	18-388-2	SWITCH, BRAKE LATHE ROTOR	1
34	18-389-2	SWITCH, BRAKE LATHE DRUM	1
35	45-769-1	PC ASSY, BRAKE LATHE ROTOR	1
36	45-771-1	PC ASSY, BRAKE LATHE DRUM	1
37	75-197-2	FHMS 4-40X.31 PR FTHD ZP	2
38	46-425-2	SPACER, DISPLAY	4
39	76-22-2	NUT, HEX 4	2
40	77-204-2	WASHER, FLAT 4 NYLON	2
41	45-1123-1	PCA, BRAKE LATHE G2	1
42	14-811	811 BRACKET, DISPLAY	1
43	75-510-2	SBHCS #4-40 1/4 LG BO	2
44	75-423-2	SCREW, STAP 4-40 x .38 TPF PR ZP	2
45	124-87-2	SEALANT, NON CORROSIVE (Not Illustrated)	A/R
46	37-446-1	WIRE ASSEMBLY, BRAKE LATHE DRUM (Not Illustrated)	1
47	162-47-2	ADHESIVE, THREAD LOCKING (Not Illustrated)	A/R
48	49-55-2	GASKET DISPLAY	1
49	75-419-2	SOCKET HEAD CAP SCREW 8-32 x .75	2
50	25-115-2	GAUGE, BRAKE LATHE	1
51	38-814-1	CABLE, BRAKE LATHE POD EXT.	1



FEED CONTROL HOUSING WITH DIGICAL HOUSING

Index No.	Part Number	Qty.
1	105-343-1 HOUSING, FEED CONTROL (Consisting Of:)	REF
2	77-257-2 WASHER, THRUST 1/2	REF
3	130-146-2 BEARING, THRUST 1/2 SHAFT	REF
4	97-388-2 SHAFT, CROSSFEED SCREW	REF
5	105-325-1 OFFCAR LATHE WITH DIGICAL HOUSING (Consisting Of:)	REF
6	38-815-1 CABLE, BRAKE LATHE POWER	1
7	14-789 BRACKET, DRUM ENCODER	1
8	45-793-1 PC ASSEMBLY, BRAKE LATHE POWER	1
9	75-186-2 ROUND HEAD MACHINE SCREW 8-32 x 1	3
10	76-71-2 NUT, KEPS 8-32	4
11	99-100-2 SPROCKET, 16 TOOTH NO SLIP	1
12	99-98-1 SPROCKET & GEAR ASSEMBLY	1
13	126-39-2 BELT, TIMING	1
14	46-426-2 SPACER, 5/16 x 7/16	1
15	12-122-2 CLAMP, 1/8 DIA.	2



BL500 OFFCAR BRAKE LATHE BENCH
 REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

Index No.	Part Number	Description	Qty.
1	226-16-2	PAN, FUNNEL CHIP COLLECTION	1
2	14-729	BRACKET, FUNNEL SUPPORT	1
3	117-139	HANGER, TOOL & MERCHANDISE PANEL	1
4	128-918-2	DECAL, BRAKE SERVICE (Not Illustrated)	1
5	28-92	HOLDER, SPEC. & MANUALS	1
6	16-557	TUBE, HANGER SUPPORT	2
7	116-62	STIFFENER, BRAKE LATHE BASE	1
8	71-114-1	SIDE ASSEMBLY, RIGHT BRAKE LATHE BASE	1
9	71-115-1	SIDE ASSEMBLY, LEFT BRAKE LATHE BASE	1
10	215-100	SHELF, BRAKE LATHE BASE	1
11	69-805	COVER TOP, BRAKE LATHE BASE	1
12	20-1218-1	KIT, BENCH HARDWARE BL500-B (Not Illustrated) (Consisting Of:)	1
13	63-181-2	ROD, PEG BOARD WIRE FORM	24
14	74-270-2	SOCKET BUTTON HEAD CAP SCREW 5/16-18 x 1.00	19
15	76-177-2	NUT, KEPS 5/16-18	27
16	74-51-2	HEX HEAD CAP SCREW 5/16-18 x 1.50	8
17	77-24-2	WASHER, FLAT 5/16TPA-W ZP	2
18	75-452-2	SOCKET BUTTON HEAD CAP SCREW 1/4-20 x 1.50	6
19	76-85-2	NUT, KEPS 1/4-20	6
20	74-70-2	HEX HEAD CAP SCREW 3/8-16 x 1.50	4
21	76-15-2	NUT, JAM 3/8-16	4
22	128-522-2	DECAL, SPINDLE SPEED SELECTOR (Not Illustrated)	1
23	128-519-2	DECAL, PRECISION BRAKE SERVICE (Not Illustrated)	1
24	20-1236-1	KIT, OPTIONAL DRAWER BL500 (Consisting Of:)	1
25	229-43-1	DRAWER ASSEMBLY, BRAKE LATHE BENCH	1
26	14-775-1	BRACKET ASSEMBLY, DRAWER SUPPORT	4
27	75-37-2	TRUSS HEAD MACHINE SCREW 10-32 x 3/8	10
28	77-45-2	WASHER, FLAT 3/16 TPA ZP	2
29	142-68-2	HANDLE, 8 x 2	1
30	114-58-2	SLIDE DRAWER, 12 INCH	1
31	75-91-2	PHILLIPS HEAD MACHINE SCREW 8-32 x .38	8
32	76-71-2	NUT, KEPS 8-32	4